



# RESTRAINT ANALYSIS ON HYDRA<sup>®</sup>

TO FOSTER REAL-LIFE SAFETY

26.09.2024 | Humanetics Safety Summit 24 | K.-U. Machens



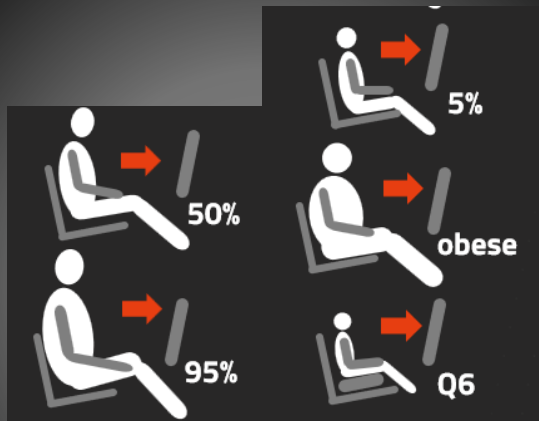
# AGENDA

- 01 **The normal is what you find but rarely ...**
- 02 Crash Injury Risk Factors
- 03 HyDRA® Vision
- 04 SBS Restraint Performance Metric
- 05 Quantification of restraint performance including factor benchmarking (pelvis slack)
- 06 Summary & Outlook

# THE NORMAL IS WHAT YOU FIND BUT RARELY ...

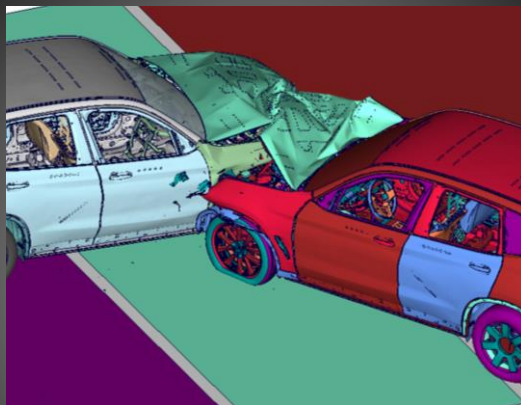
**IN REAL-LIFE**

## ... in body shape



- Mass/ body-fat (slack) distribution
- Skeleton (kinematics)
- Posture (slouching)
- Muscle activation (pre-crash)

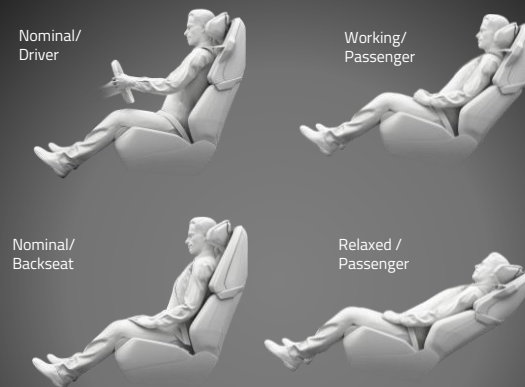
## ... in crash pulse



- Crashworthiness
- Delta velocity
- Crash scenario
- Pre-crash action



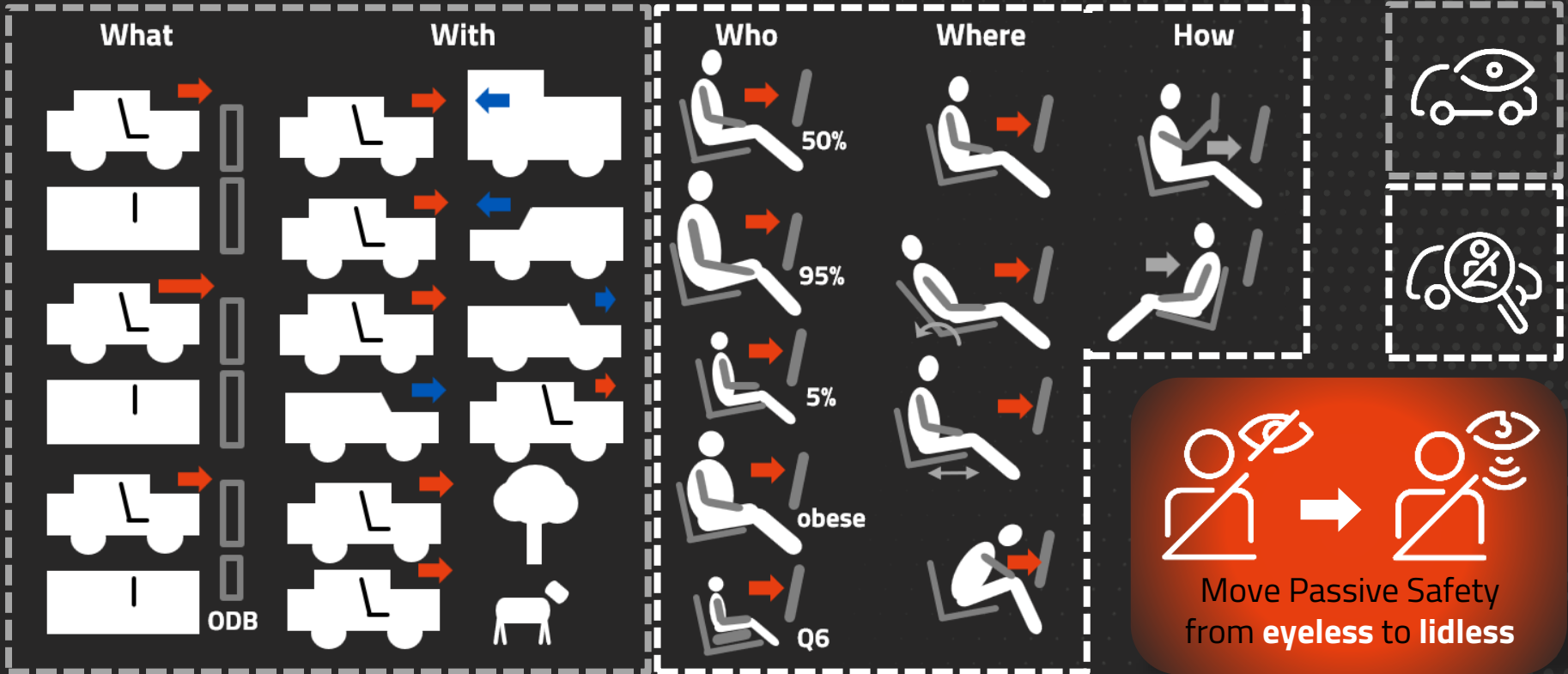
## ... in seating position



- Seat position / orientation
- Seat geometry/ compliance
- SBS fixation points

# ADAPTIVE SAFETY TO COME ...

## ... CALLS FOR VIRTUAL CRASH-SAFETY VALIDATION



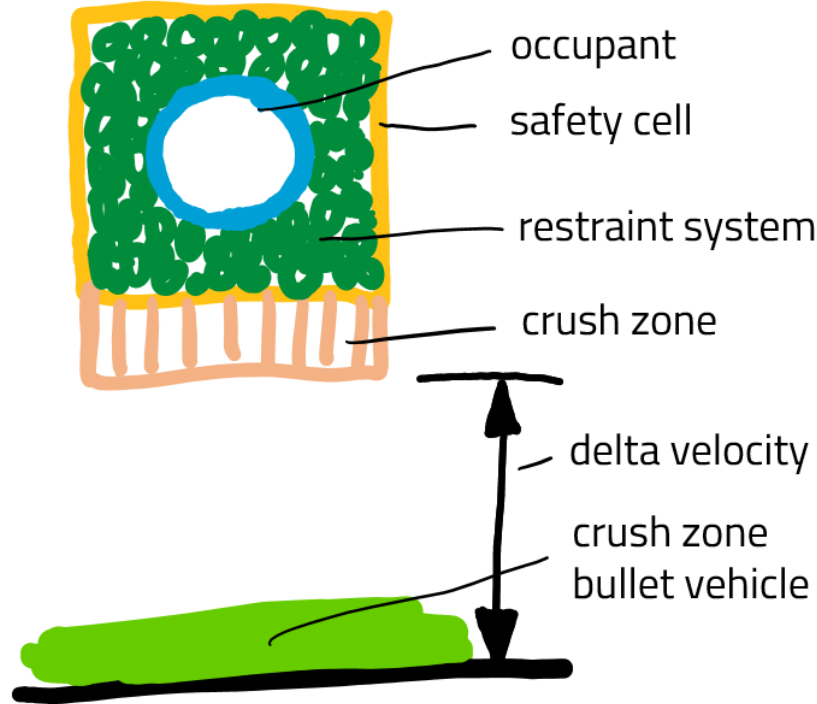
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# CRASH INJURY RISK FACTORS

VISUALIZED AS PADDED GOODS IN A MOVING BOX

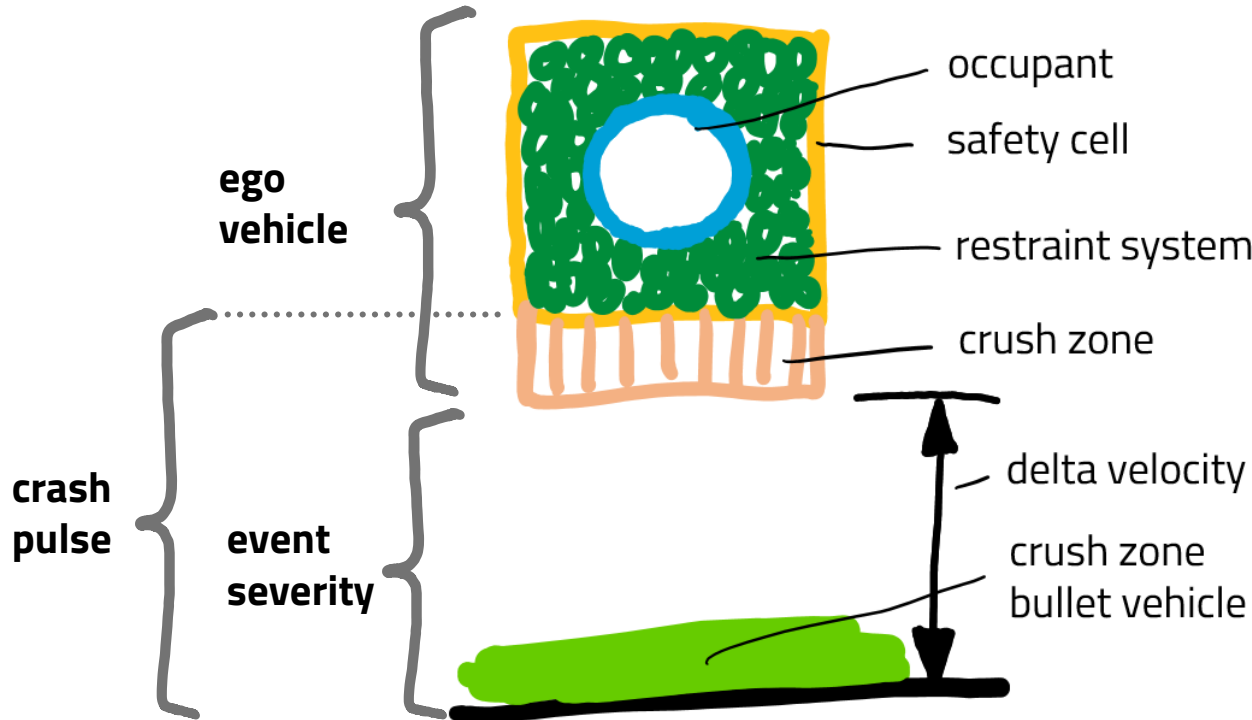
Imagine goods (occupant) bubble wrapped (restraint system) in a box (safety cell) with bottom as a bumper zone (crush zone).



Here, dropping height and floor composition (carpet present?) represent delta velocity and crush zone bullet vehicle.

# CRASH INJURY RISK FACTORS

VISUALIZED AS PADDED GOODS IN A MOVING BOX



## SBS load case

- Crash pulse acting on cell
- Safety cell not compromised
- Vehicle configuration (geometry)
- Occupant



# FINDINGS OF IIHS AND NHTSA

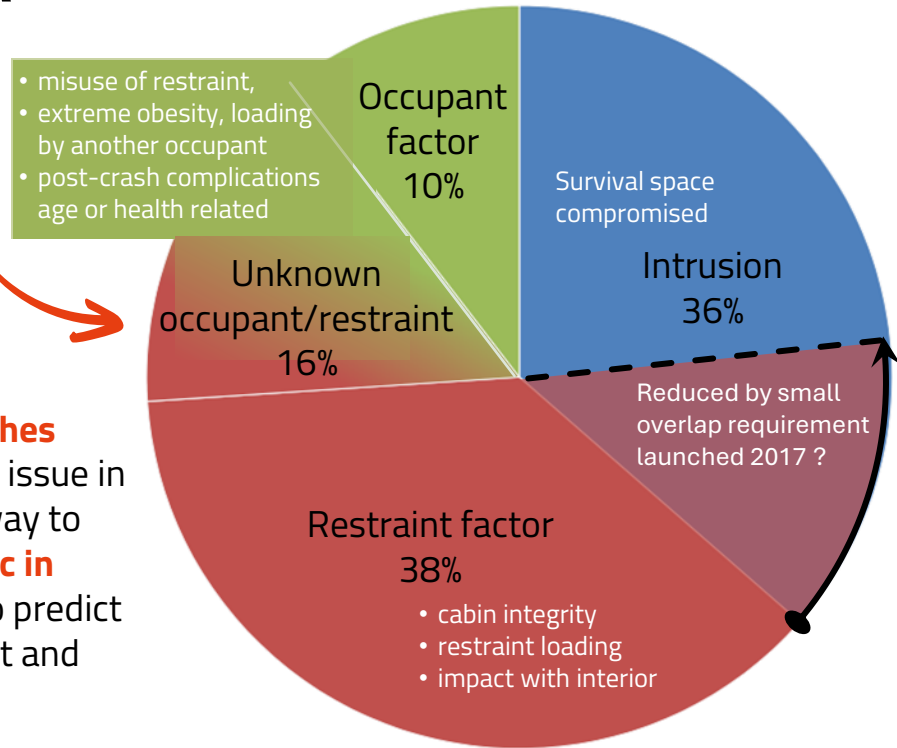
2000-06 DATA FROM NASS-CDS

- Analysis of real-world cases with serious injuries resulting from frontal crashes of vehicles rated good for frontal crash protection.<sup>[2]</sup> (2000-06 data from NASS-CDS)
- Further restraint system improvements may require technologies that adapt to occupant and crash circumstances.<sup>[2]</sup>

Improved **thoracic injury protection in frontal crashes** may be the single most pressing crashworthiness issue in the passenger vehicle fleet. Perhaps the quickest way to make gains in this area would be the use of a **metric in crash test rating** programs that is demonstrated to predict **field injury risk for drivers restrained** by a seat belt and airbag.<sup>[1]</sup>

[1] Brumbelow ML, et. al. (2022) Predicting Real-World Thoracic Injury Using THOR and Hybrid III Crash Tests. Proceedings of IRCOBI Conference, 2022, Porto, Portugal

[2] Brumbelow ML., Zuby DS. Impact and injury patterns in frontal crashes of vehicles with good ratings for frontal crash protection. Proceedings of 21st Intl Tech Conf on the Enhanced Safety of Vehicles, 2009



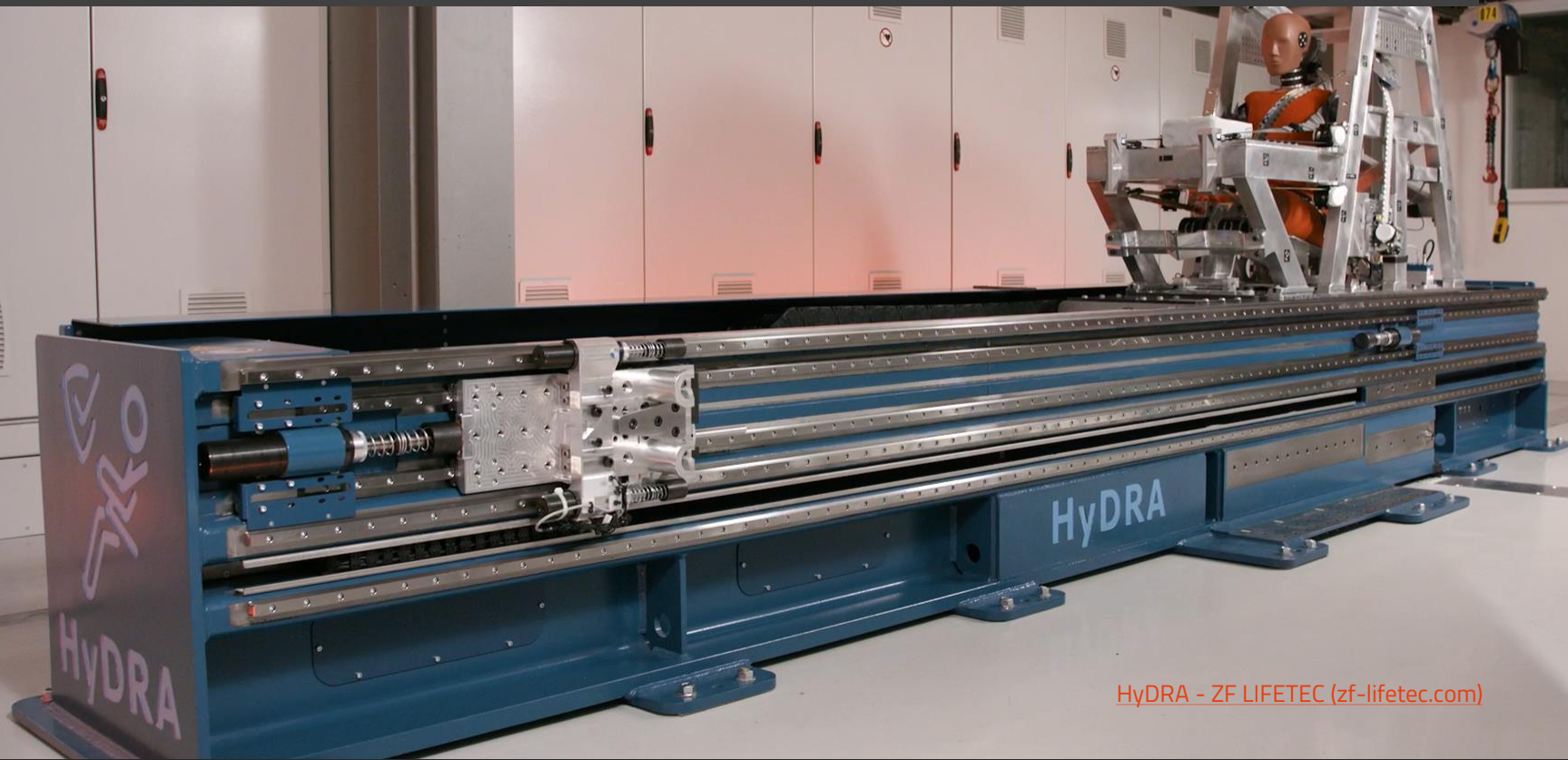


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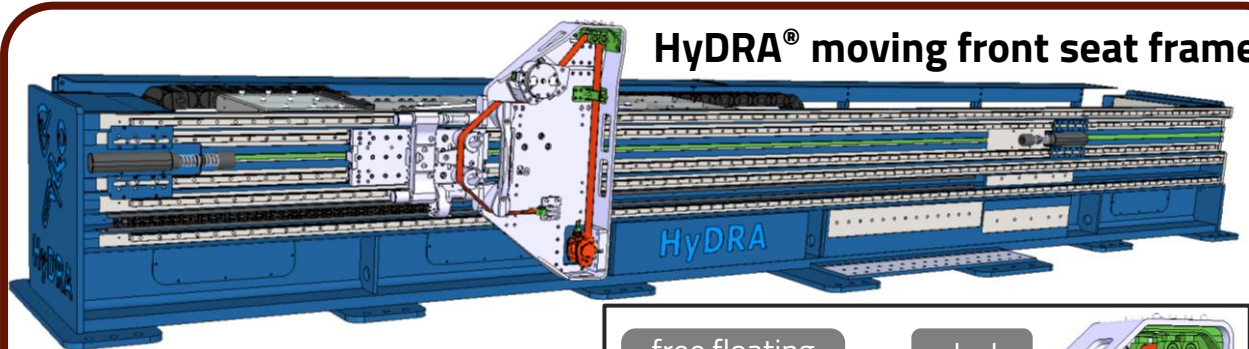
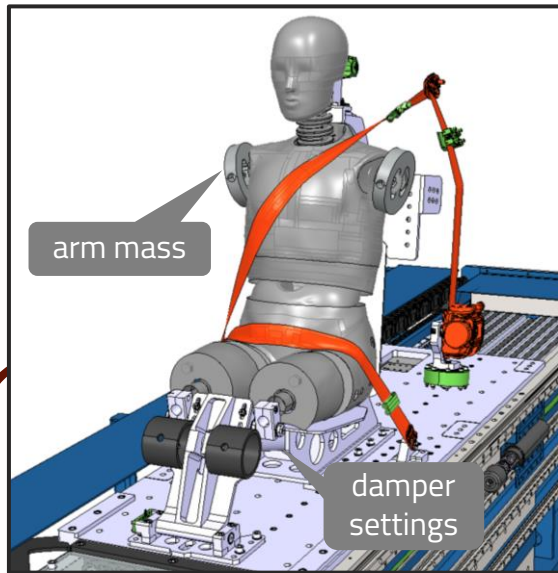
# HYDRA<sup>®</sup> - HYPER DYNAMIC RESPONSE ACTUATOR

ENABLING TECHNOLOGY FOR NEXT GEN. PRE-CRASH ACTIVATED & ADAPTIVE SAFETY

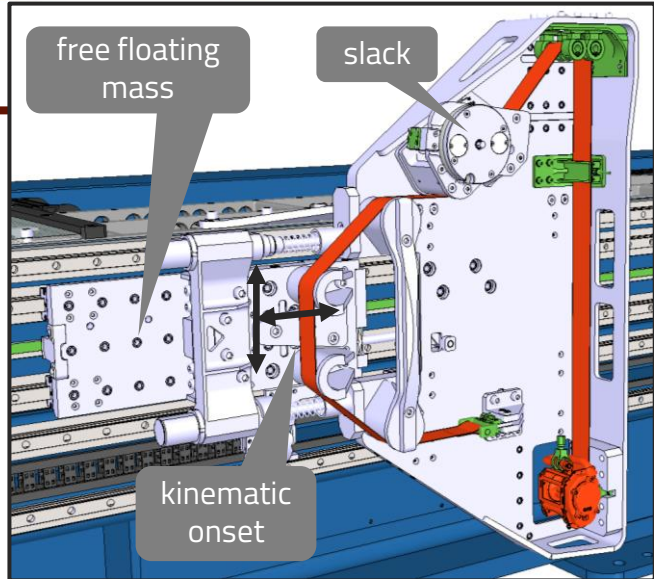
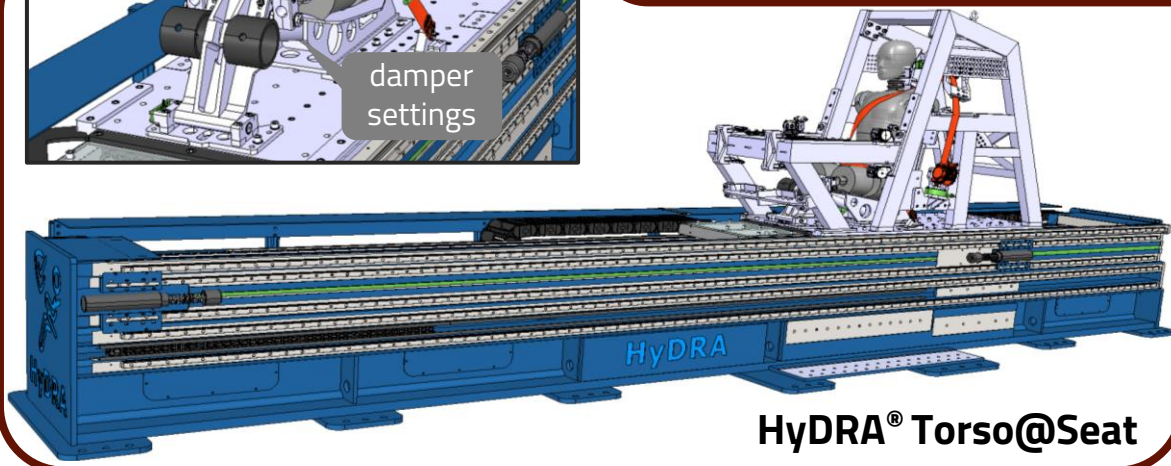


HyDRA - ZF LIFETEC ([zf-lifetec.com](http://zf-lifetec.com))

# DYNAMIC HIGH PRECISION SETUPS TO IDENTIFY SBS FUNCTIONALITY



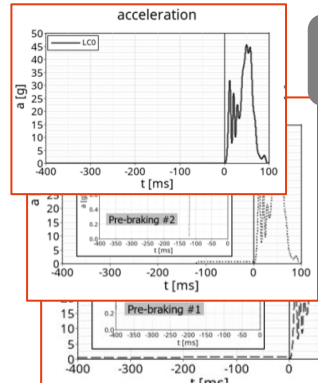
Pulse / TTF (PT, LL)



# SBS FUNCTIONAL MODEL WITH THIRD PARTY SIGN OFF



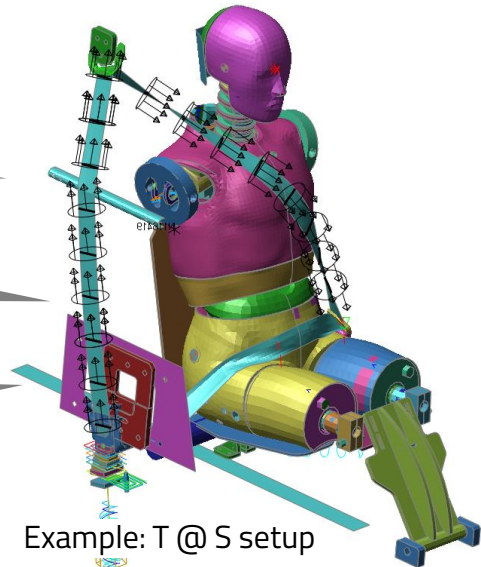
Pulse input specification



trunk mass specification

pelvis mass specification

pelvis slack specification



Crash sensory system = Time-To-Fire requirement

- 0 **LOAD CASE SPECIFICATION** by
  - Pulse input
  - TTF
  - ...

- 1 **VIRTUAL PREDICTION** of
  - shoulder force time sequence
  - pelvis forward displacement
  - ...

3<sup>rd</sup> party:

1. selects input parameters
2. receives virtual prediction
3. witness compliances of physical test results of chosen scenario
4. Compliances: Measured time sequence within a defined corridor around virtual prediction

**2 PHYSICAL TEST**

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# SEATBELT RESTRAINT PERFORMANCE

## Function

## Metric

### Occupant coupling to vehicle:

Effective Force Closure

**CFL** (Char. Shoulder Belt Force Level)

Pretensioning Force Limit

**MPF** (Maximal Pretensioning Force)

Limit Pelvis Displacement

**MPD** (Maximal Pelvis Displacement)

### Ride-down Contribution

Limit Chest Displacement

**MCD** (Maximal Chest Displacement)

Limit Neck Nij-Value

**MNij** (Maximal Neck Nij)

Stability of Load Limiting

Characteristics

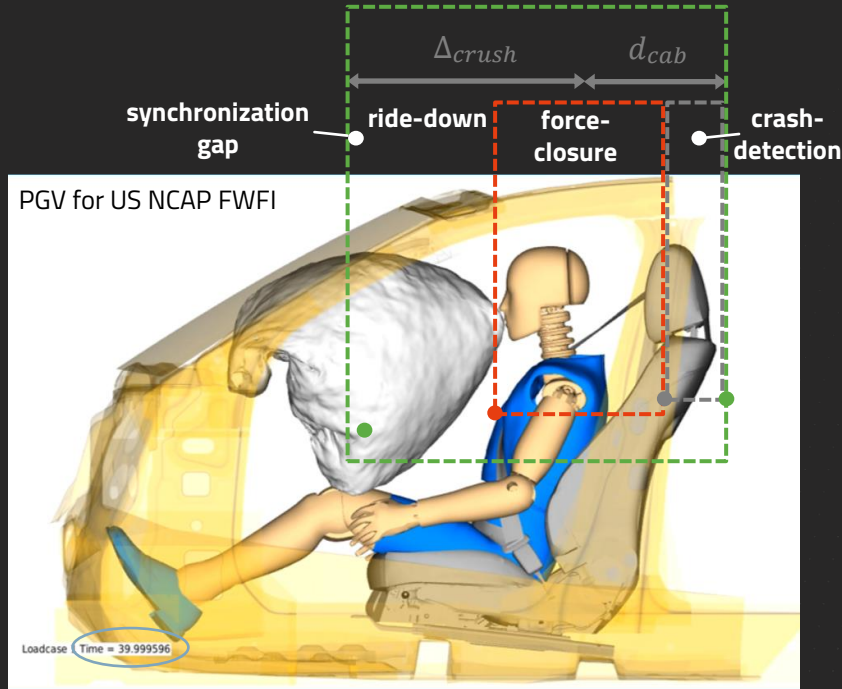
### CFL-Metric:

- Quantification of SBS restraint performance
- Evaluation of contributing factors



# DOMINANT FACTORS AS A FUNCTION OF IN-CRASH PHASES

PGV: FRONT PASSENGER US NCAP FWFI (FIVE STAR RATED MIDSIZE SEDAN)



## Occupant Protection

Until *ride-down* completion  
Based on Integral Scenario

1. Seat Belt System
2. Crash Scenario
3. Vehicle Sensory System
4. Occupant
5. Vehicle
6. Seat & Environment
7. Airbag System

## SBS Performance

**Force-closure generation**  
Based on "The Big 8"

1. Vehicle pulse
2. Time-to-Fire delay
3. ATD
4. SBS fixation points
5. Initial Torso inclination
6. Pelvis damper force
7. System slack
8. Available safety space

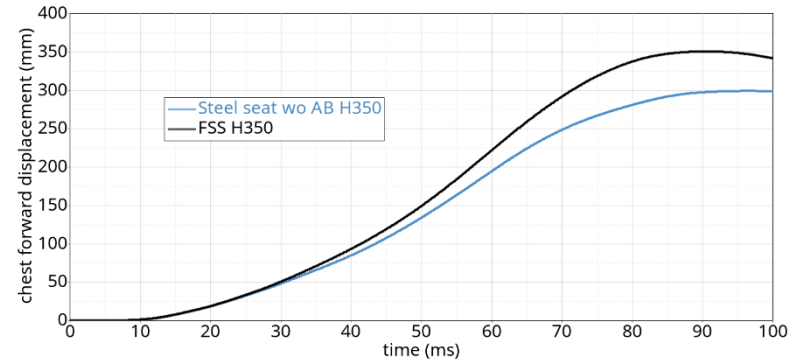
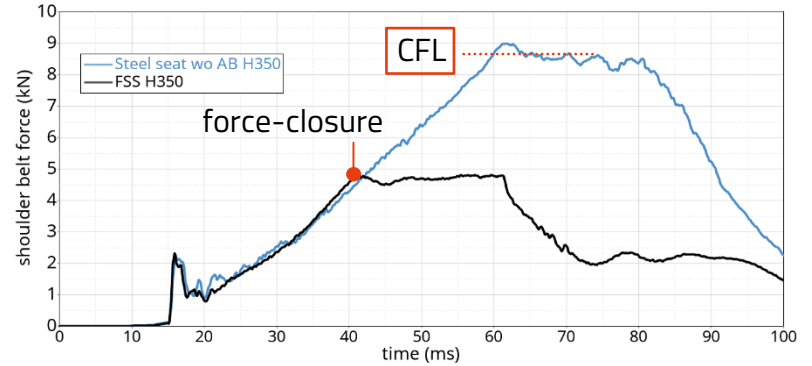
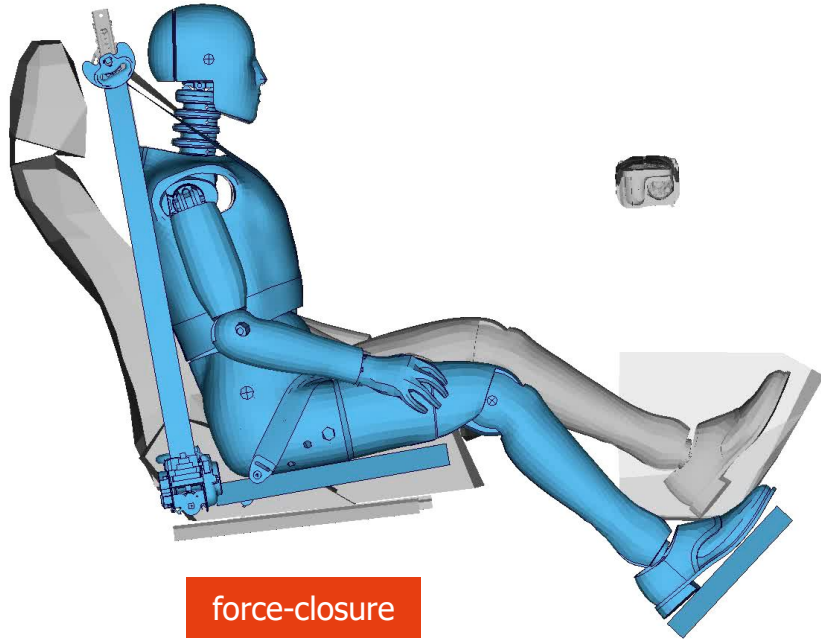
**Ride-down contribution**

- A. SBS-energy management
- B. Stop (hard, soft)

**SBS Task:** Establish early & efficient force-closure and contribute to ride-down.  
Airbag System and Seat & Environment do **not** interact with occupant in force-closure phase.

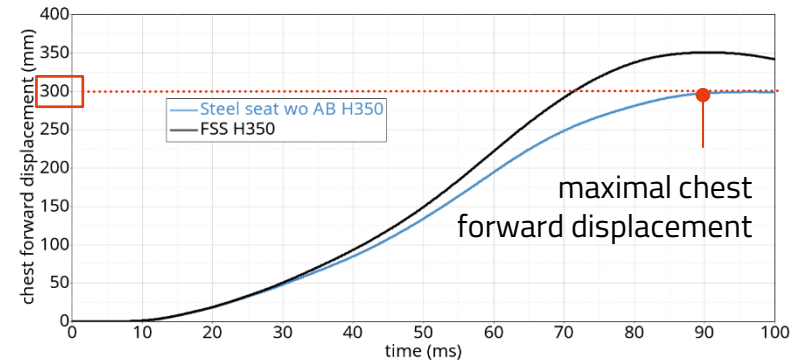
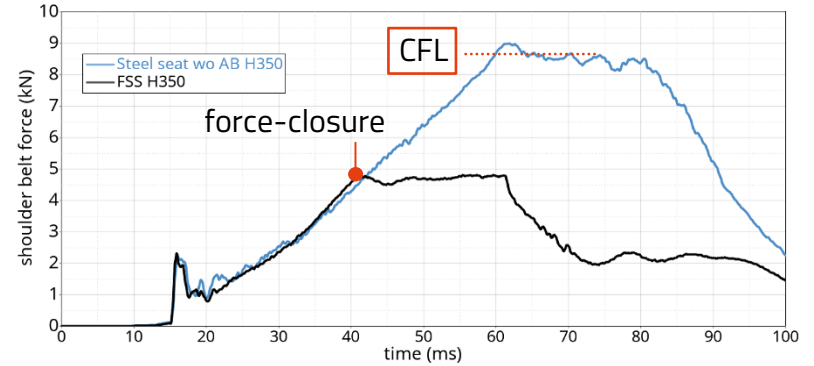
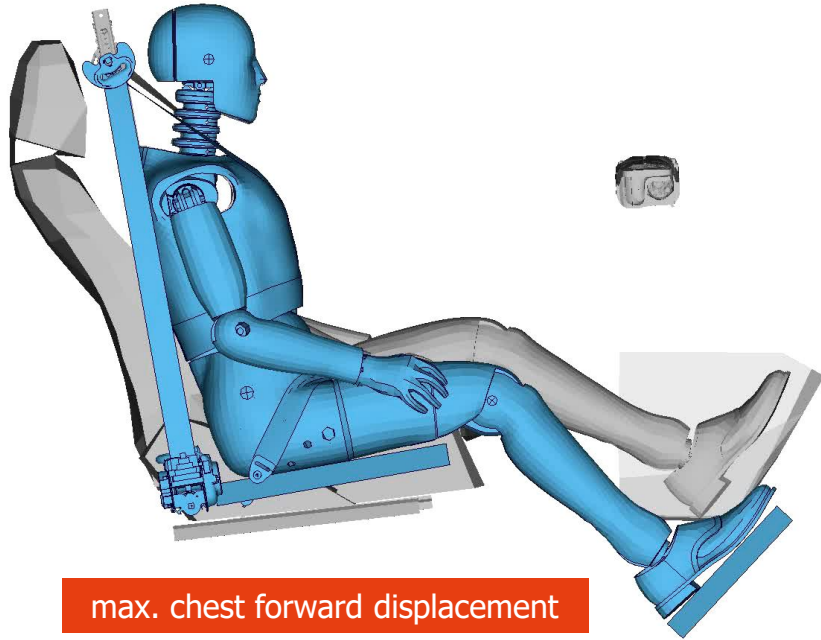
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Approach.docx (zf-lifetec.com)

# CHARACTERISTIC SHOULDER BELT FORCE LEVEL (CFL)



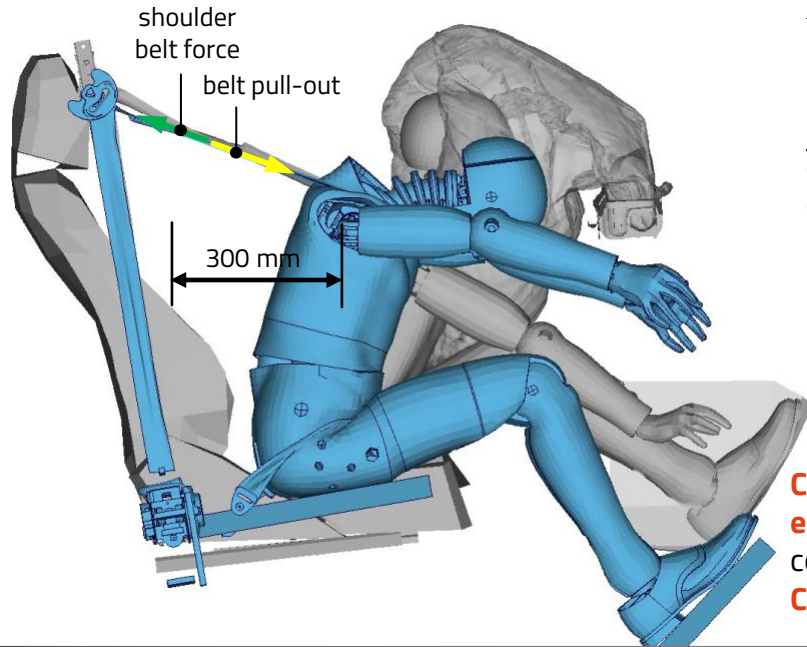


# CHARACTERISTIC SHOULDER BELT FORCE LEVEL (CFL)



# CHARACTERISTIC SHOULDER BELT FORCE LEVEL (CFL)<sup>[3][4]</sup>

230119\_ESV27\_paper\_Pre-Crash-Approach.docx (zf-lifetec.com)



Ride-down w. **CFL as CLL-level**:

CFL defined as CLL-level to stop chest forward displacement on simplified T@S setup at 300 mm  $\pm$  1.5 mm.

Until force-closure:

**Steal seat** and **T@S** setup behavior **corresponds** to **Full Safety System** config. for identical "The Big 8" parameter set.

**CFL is higher**

- 1.) if consumed distance is larger or
- 2.) if dissipated kinetic energy is lower



**CFL combines shoulder belt force** (~ chest deflection) **with rest energy dissipation** (work = belt force \* belt displacement) therefore considering both important factors in a single value.

**CFL** assumes ride-down with **minimal** (=constant) belt **force**

**CFL** (the lower the better) serves as **single value metric** to quantify the **restraint performance** in a specific load case.

[3] Machens KU, Kübler L. Dynamic testing with pre-crash activation to design adaptive safety systems. Proceedings 27<sup>th</sup> Conference on the Enhanced Safety of Vehicles, Yokohama, 2023

[4] Schöneburg R. Integrale Sicherheit von Kraftfahrzeugen, ISSN 2628-104X ISSN 2628-1058 (electronic) ATZ/MTZ-Fachbuch ISBN 978-3-658-42805-1 ISBN 978-3-658-42806-8 (eBook) <https://doi.org/10.1007/978-3-658-42806-8>, 2023

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# QUANTIFICATION OF RESTRAINT PERFORMANCE

BY REFERENCING TO A STATE-OF-THE-ART CONFIG. (PGV, PGS, PGO) IN A REF. LOAD CASE

## Pretty Good Seatbelt System (PGS):

SPR8-Retractor, full metal pillar loop, pure locking tongue, System Test Belt

## Pretty Good Vehicle (PGV):

Fixation points, Seat Orientation, Seat Friction, WOS 900 mm

## Pretty Good Occupant (PGO):

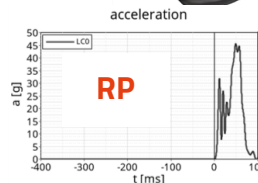
H350-ATD -> Torso@Seat (T@S)

## Reference Pulse (RP):

PGV under US NCAP FWFI 56 kmph

## Reference TTF (RTTF):

10 ms



The **relative deviation** from CFL obtained for (PGV,PGS,PGO, RP, RTTF)

- by using a vehicle specific pulse is defined as **Pulse Severity (PS)** (Pulse & TTF for specific crash event & pre-crash dynamics)
- by using a specific occupant is defined as **Occupant Handicap (OH)**
- by using a specific vehicle configuration is defined as **V-Configuration Handicap (VCH)**
- by using a specific seatbelt system is defined as **SBS Thoracic Load (STL)**

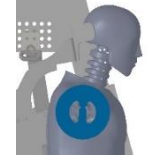
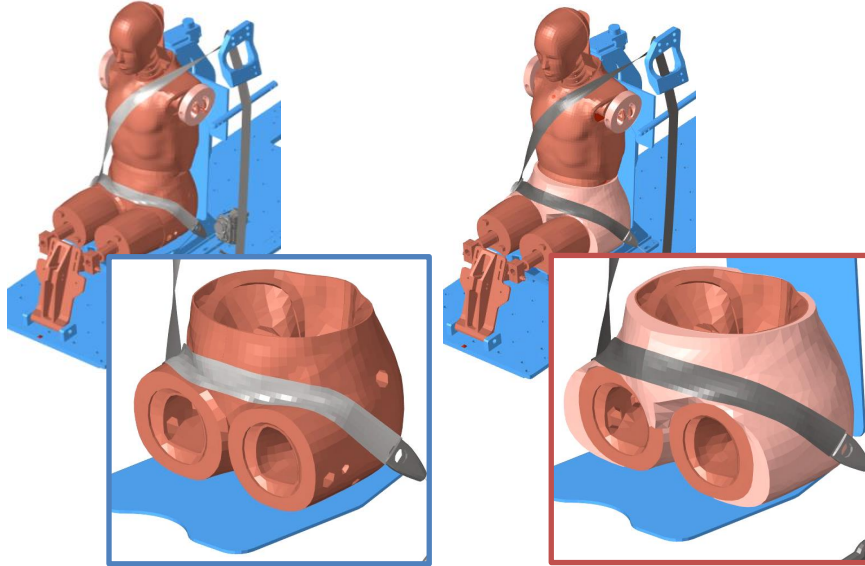
To assess a different **event severities** a typical pulse is selected as new reference and "specific" joins the name.

**Load Case Severity (LC-S)** links this pulse to **RP & RTTF** by applying both on PGV,PGS, PGO and calculating their relative CFL.

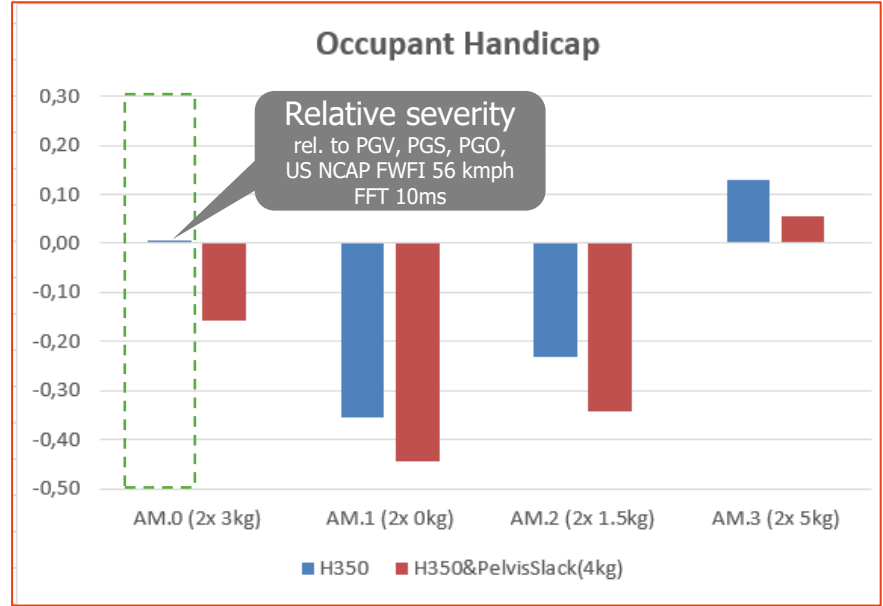
# OCCUPANT HANDICAP RATING WITH CFL

REFERENCE PULSE & TTF (PGV, PGS)

INSPIRED BY [5]



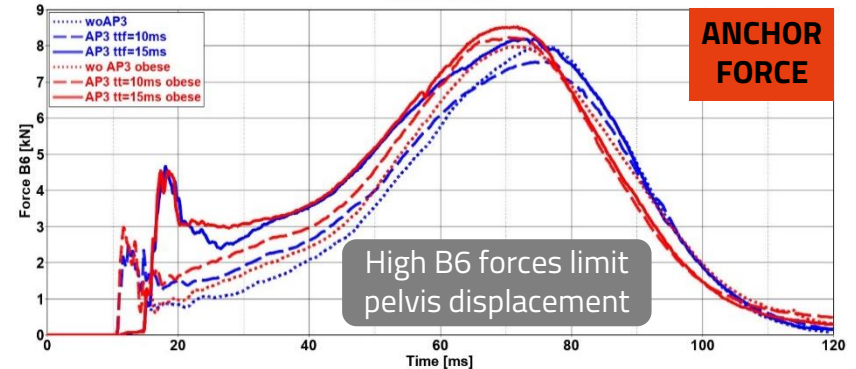
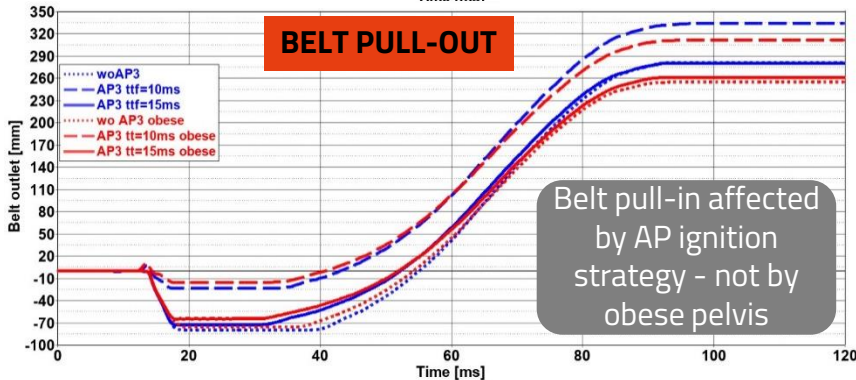
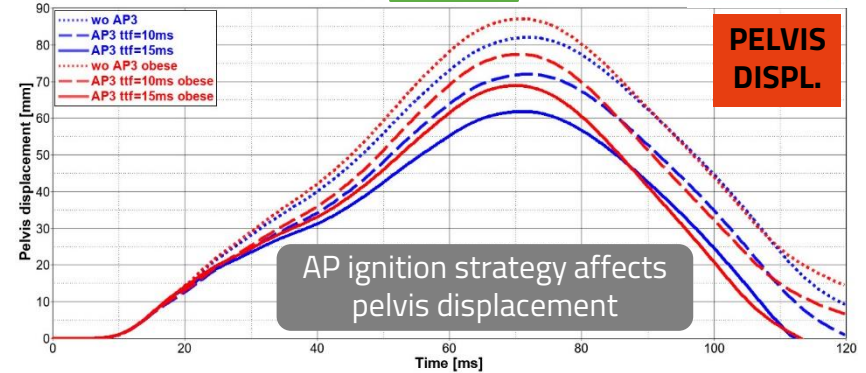
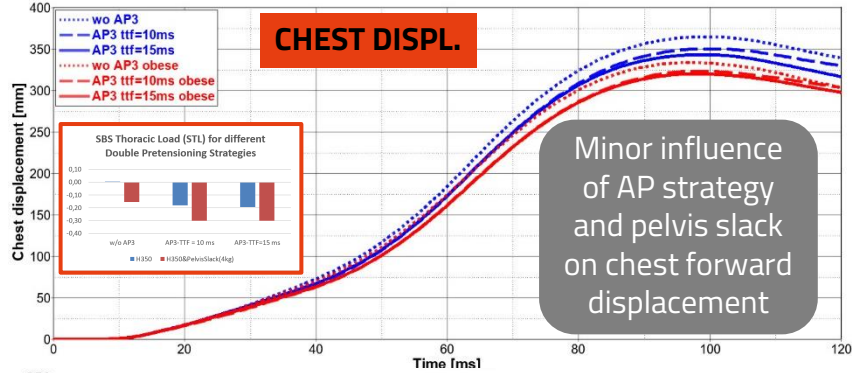
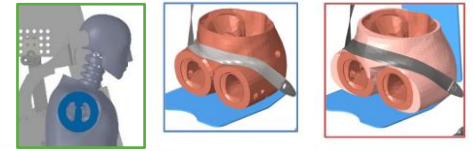
- **Occupant Handicap** grows by added mass at shoulder (0-10 kg) from **-35% to 12%**
- **Pelvis obesity** lowers CFL by **9-16%**



[5] Andreas Schäuble et al., Impact Kinematics and Dynamics of an Obese ATD in Comparison with an Elderly Female, the HIII 50th Male and the HIII 5th Female ATDs as Drivers and Front Passengers in Full-width Frontal Impacts. Proceedings of IRCOBI Conference, 2023, Cambridge, United Kingdom

# DOUBLE PRETENSIONING / OBESE PELVIS

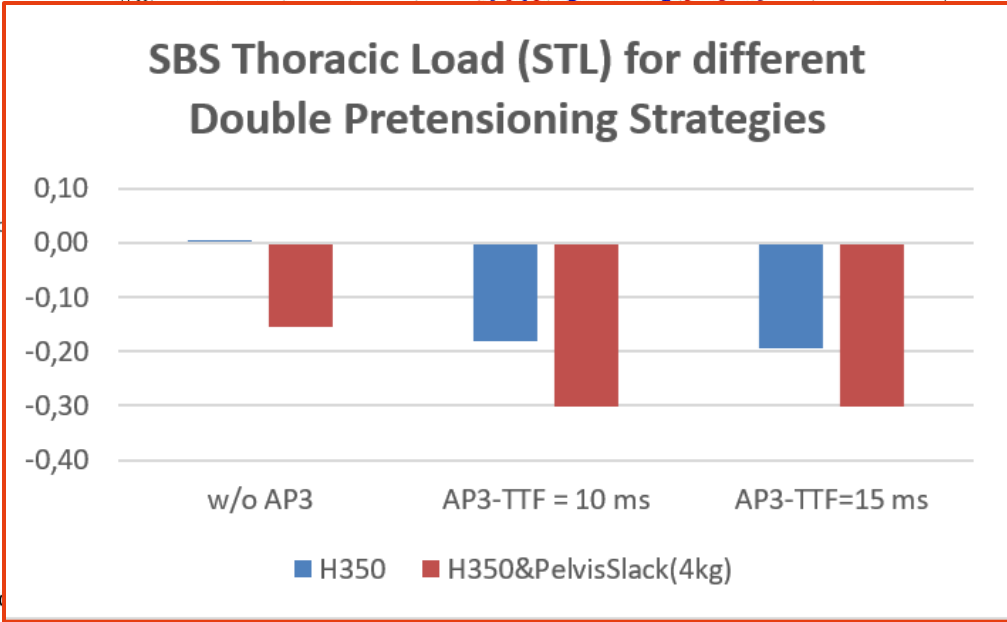
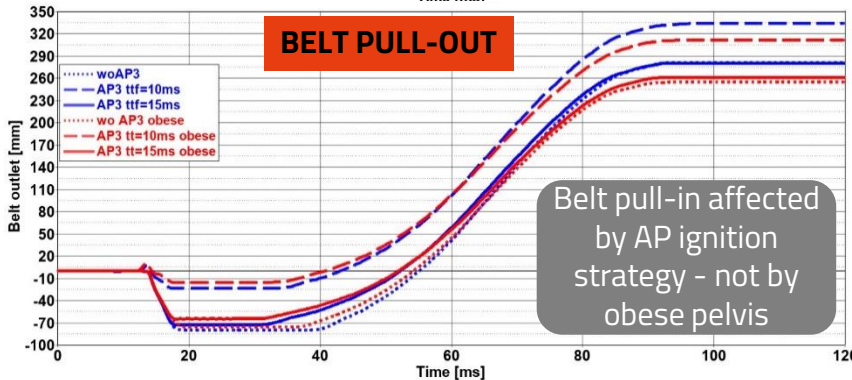
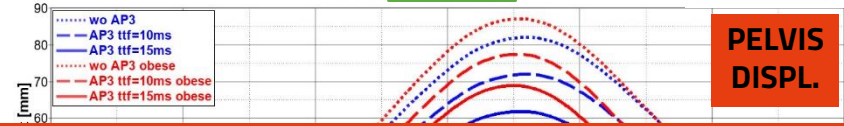
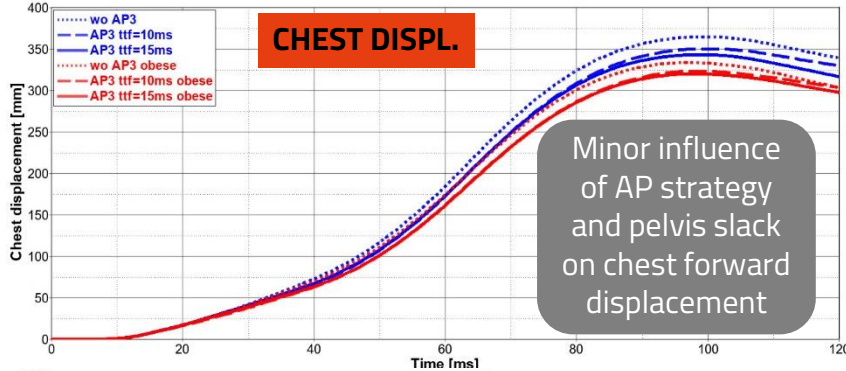
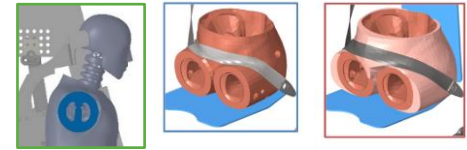
REFERENCE PULSE & TTF (PGV, PGS)



Double pretensioning affects ATD kinematic and is supposed to diminish submarining effect.

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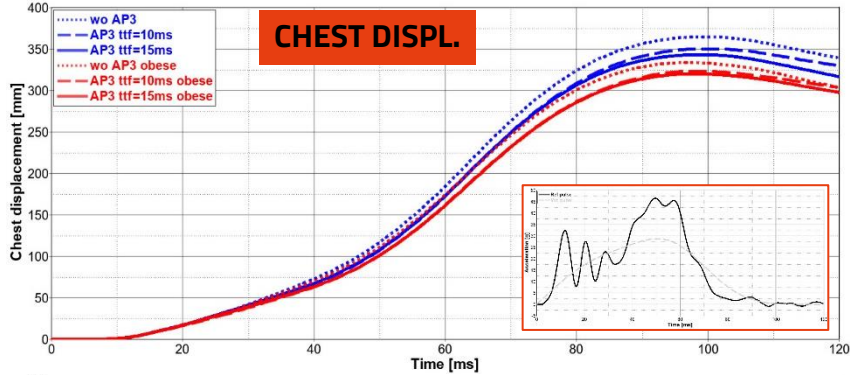
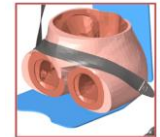
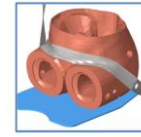
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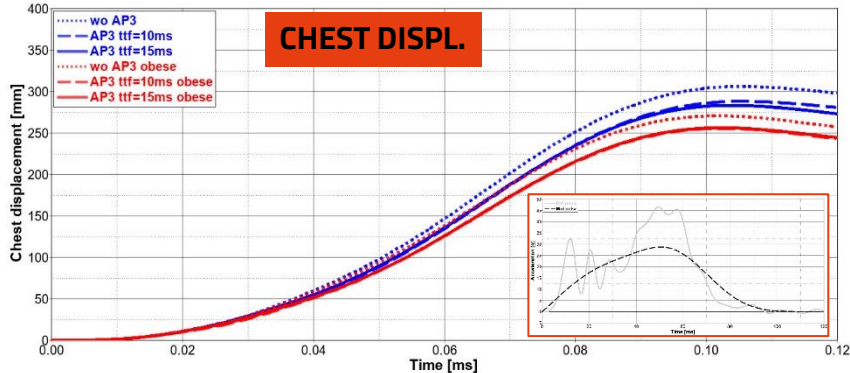
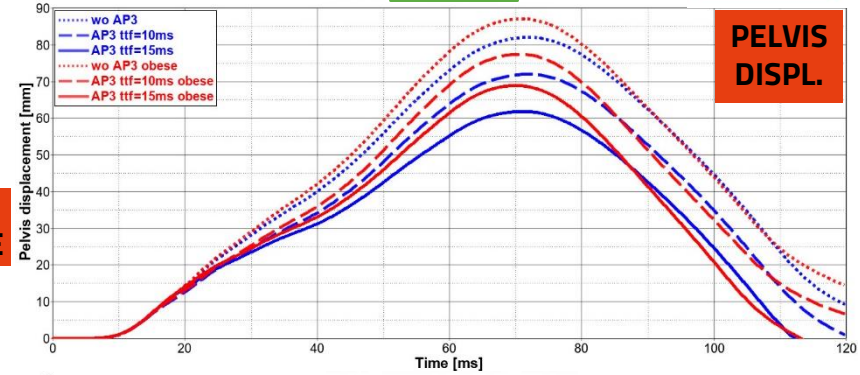
Double pretensioning affects ATD kinematic and is supposed to diminish submarining effect.

# DOUBLE PRETENSIONING / OBESE PELVIS

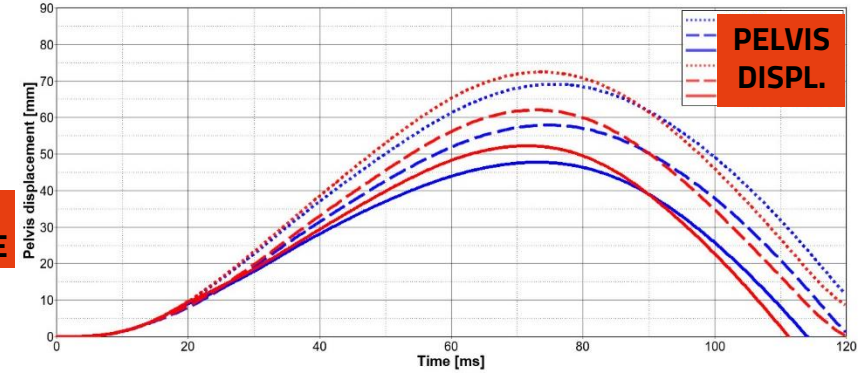
REFERENCE PULSE & TTF / MID-PULSE & TTF (PGV, PGS)



**REF.-PULSE**



**MID-PULSE**

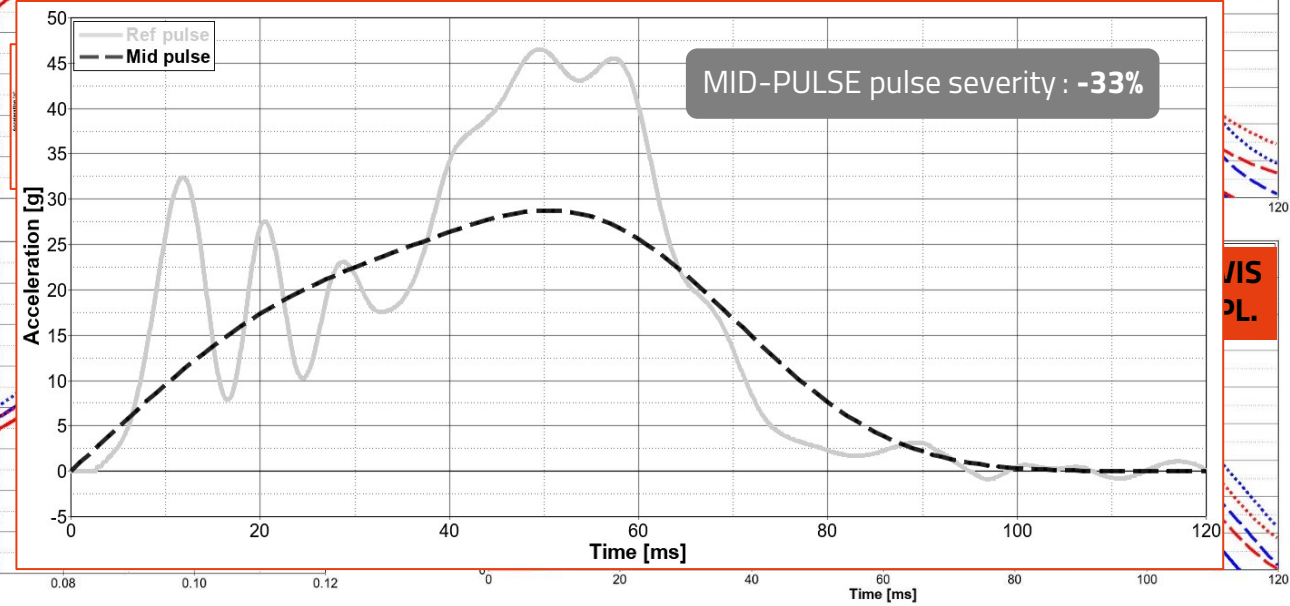
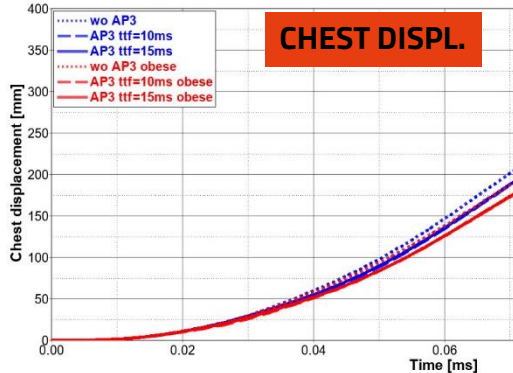
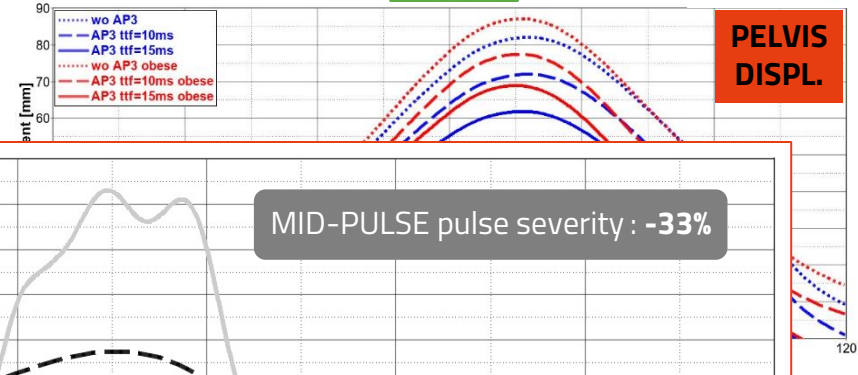
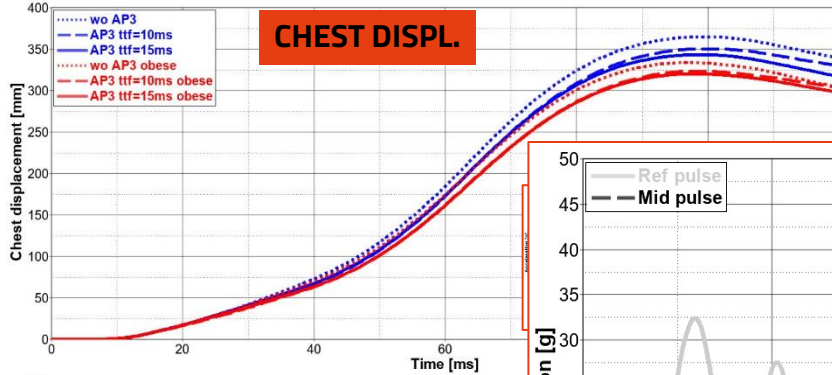
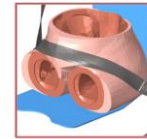
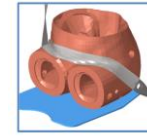


Max chest/pelvis displacement different! Effect of double pretensioning strategie similar



# DOUBLE PRETENSIONING / OBESE PELVIS

## REFERENCE PULSE / MID-PULSE (PGV, PGS)



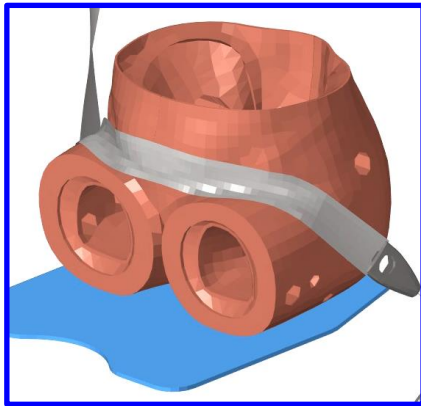
Max chest/pelvis displacement different! Effect of double pretensioning strategie similar

# ADDED PELVIS BODY FAT ON H350

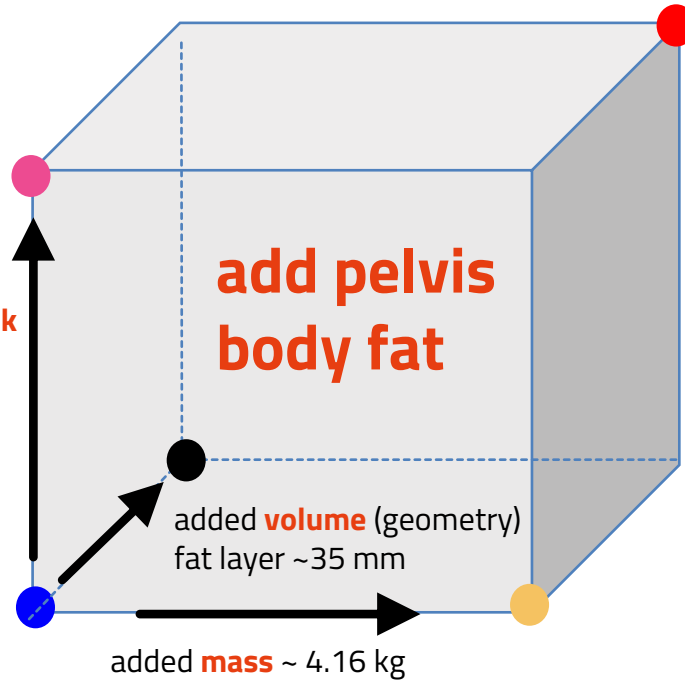
FUNCTIONALLY CLUSTERED IN MECHANICAL EFFECTS

## Double pretensioning strategy

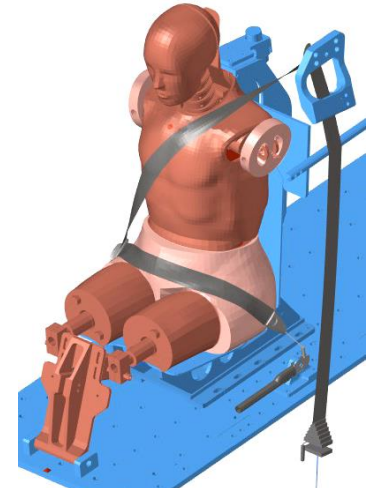
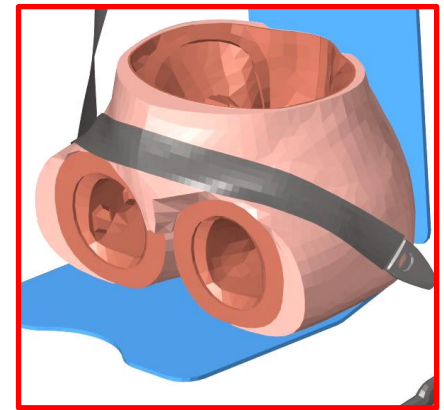
- RP-TTF = 10 ms
- . AP-TTF = 10 ms
- AP-TTF = 15 ms
- ..... AP-TTF =  $\infty$  ms



added **slack**  
~ 12 mm  
belt pull-in



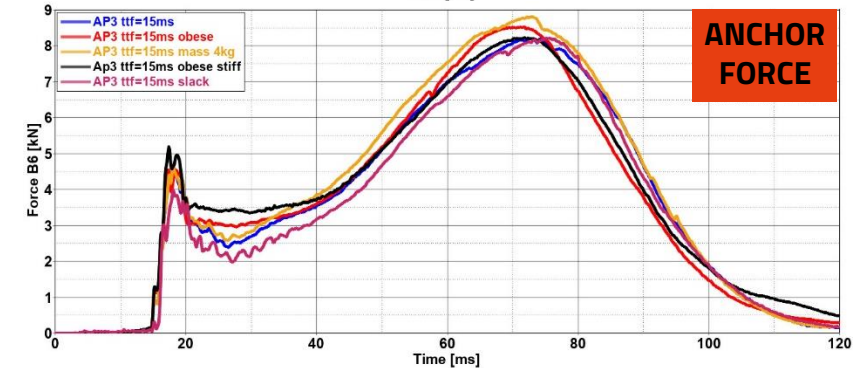
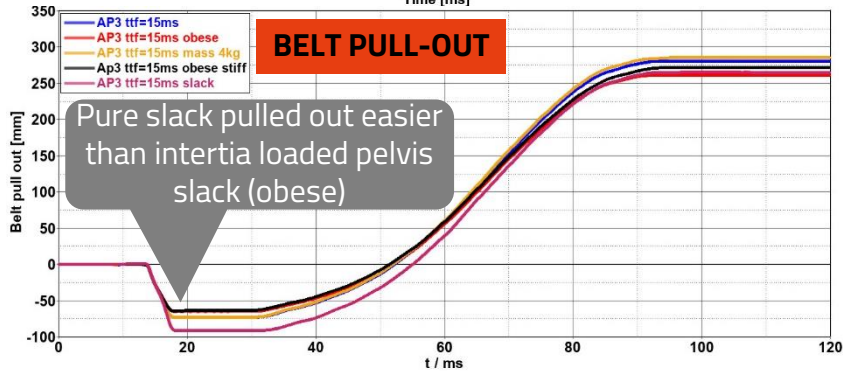
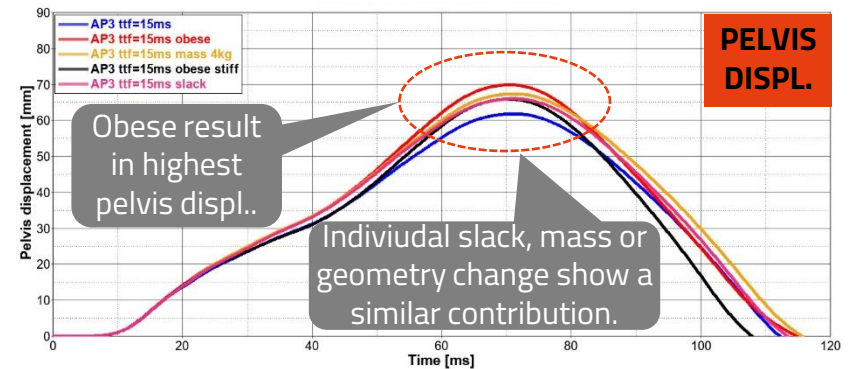
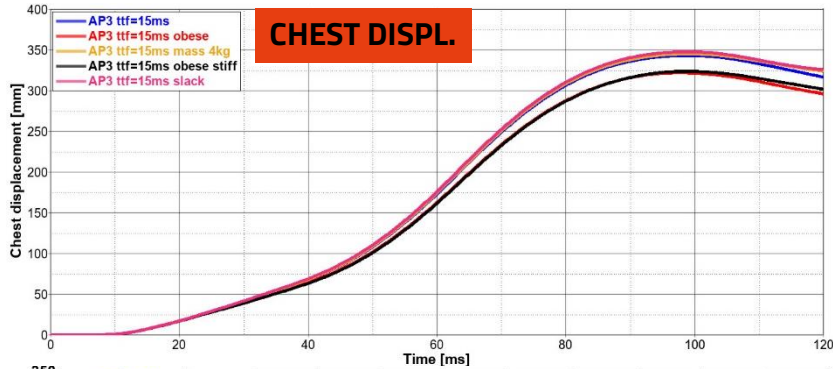
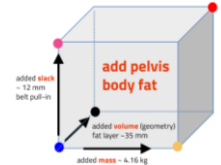
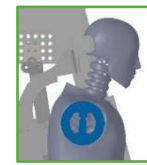
add pelvis  
body fat



activation under reference pulse

# DOUBLE PRETENSIONING / OBESE PELVIS

## REFERENCE PULSE / MID-PULSE (PGV, PGS)



Obese pelvis contributes by additional slack, mass and geometry to restraint performance. All three show similar contribution.

# AGENDA

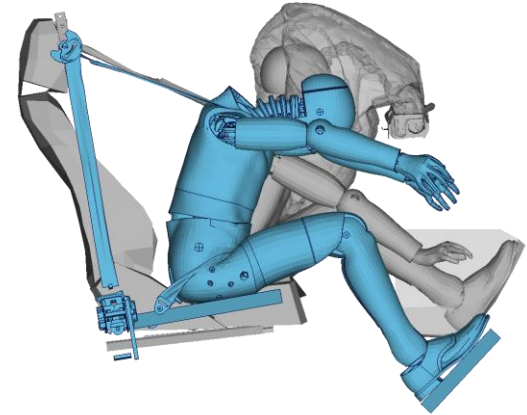
- 01 The normal is what you find but rarely ...
- 02 Crash Injury Risk Factors
- 03 HyDRA® Vision
- 04 SBS Restraint Performance Metric
- 05 Quantification of restraint performance including factor benchmarking (pelvis slack)
- 06 **Summary & Outlook**

# SUMMARY AND OUTLOOK

Matthiew Brumbelow, Jesssica S. Jermakian (IIHS)

“Improved **thoracic injury protection in frontal crashes may be the single most pressing crashworthiness issue** in the passenger vehicle fleet. Perhaps the quickest way to make gains in this area would be the use of **a metric in crash test rating** programs that is demonstrated to predict field injury risk for **drivers restrained by a seat belt and airbag.**” [1]

[1] Brumbelow ML, et. al. (2022) Predicting Real-World Thoracic Injury Using THOR and Hybrid III Crash Tests. Proceedings of IRCOBI Conference, 2022, Porto, Portugal



1. **Characteristic shoulder belt force level (CFL)** is a potential metric to **predict SBS Thoracic Load** (Correlation to field injury risk pending).
2. **Adaptive restraint systems** regarded as important step towards **equity in occupant real-life safety**.
3. **HyDRA®** bench **enabler** to cross link **virtual functional SBS models** to **physical** testing.



seat  
integrate



interior of  
the future



adaptive  
safety





## CONTACT

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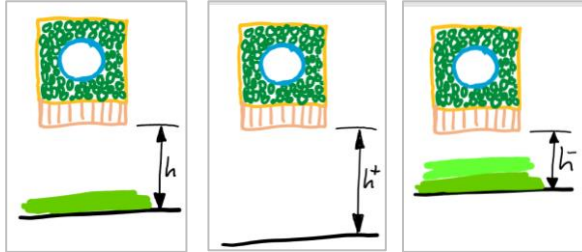
## ZF LIFETEC

ZF Automotive Germany GmbH  
Industriestrasse 20  
D-73553 Alfdorf Germany



# CRASH INJURY RISK FACTORS

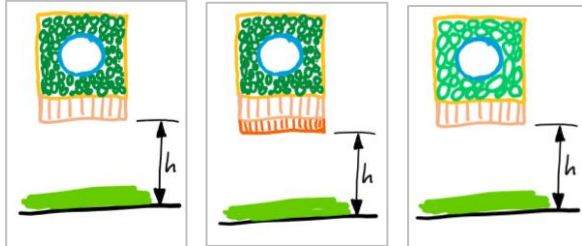
VISUALIZED AS PADDED GOODS IN A MOVING BOX



## Event severity

- delta velocity
- crashworthiness bullet vehicle / obstacle
- compatibility
- mass distribution ...

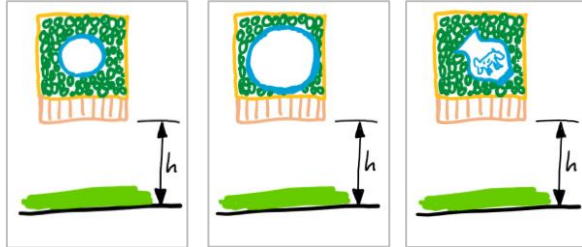
*fuzzy,  
uncontrollable,  
outside*



## Restraint performance

- crash detection (TTF)
- crashworthiness ego vehicle
- vehicle configuration
- force-closure performance SBS
- ride-down performance

*controlled  
subsystem*



## Occupant factor

- obese,
- large
- vulnerable
- seat adjustment ...

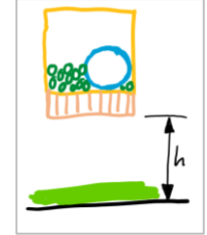
*fuzzy,  
uncontrollable,  
outside*

## Out of scope

- intrusion
- multiple impact



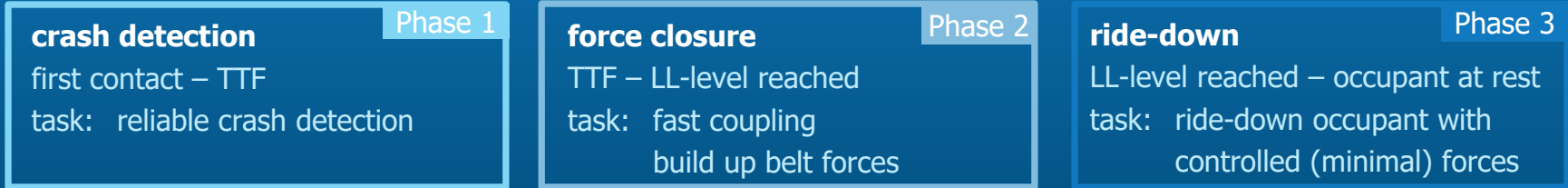
- misuse
- out of position
- (unbelted)



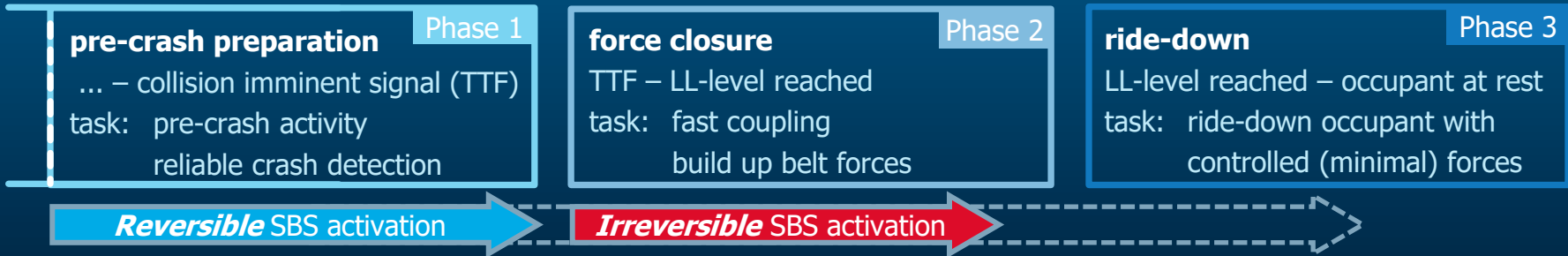


# In-Crash Phases for Passive & Integrated Safety

## Passive Safety: phases in-crash



## Integrated Safety: phases in-crash



**Efficient coupling** of occupant to vehicle major task of Seat Belt Systems & SBS pre-crash activation.  
In **Integrated Safety** *pre-crash* and *in-crash* phase need to be evaluated together.

# Findings of IIHS and NHTSA

From National Automotive Sampling System Crashworthiness Data System (NASS-CDS)

- NHTSA reports that about 50% of all passenger vehicle occupants killed in 2020 were unrestrained.<sup>[1]</sup>
- Frontal non-rollover crashes accounted for 50% of fatalities of belted passenger-vehicle occupant in 2019 [1]. This proportion is highest for the newest vehicles (Fig. 1),...<sup>[2]</sup>
- The estimated risk of a thoracic injury was greater than the risk of any other non-extremity injury for the two oldest age groups at all delta-Vs, with a larger difference for the oldest group.<sup>[3]</sup>

Fig. 4. Thoracic vs. non-thoracic (non-extremity) injury risk by delta-V and driver age in large overlap, moderate overlap and center impact crashes

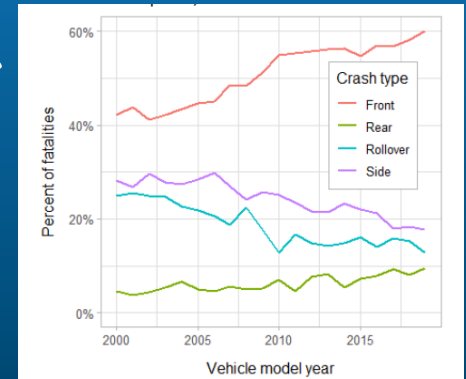
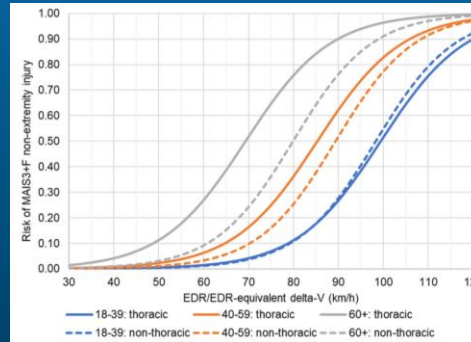


Fig. 1. 2018–2019 US fatalities of belted passenger-vehicle occupants by model year and crash type.

Improved thoracic injury protection in frontal crashes may be the single most pressing crashworthiness issue in the passenger vehicle fleet. Perhaps the quickest way to make gains in this area would be the use of a metric in crash test rating programs that is demonstrated to predict field injury risk for drivers restrained by a seat belt and airbag.<sup>[2]</sup>

[1] National Highway Traffic Safety Administration (2020) Fatality Analysis Reporting System

[2] Brumbelow ML, et. al. (2022) Predicting Real-World Thoracic Injury Using THOR and Hybrid III Crash Tests. Proceedings of IRCOBI Conference, 2022, Porto, Portugal.

[3] Brumbelow ML (2019) Front crash injury risks for restrained drivers in good-rated vehicles by age, impact configuration, and EDR-based delta V. Proceedings of IRCOBI Conference, 2019, Florence, Italy.

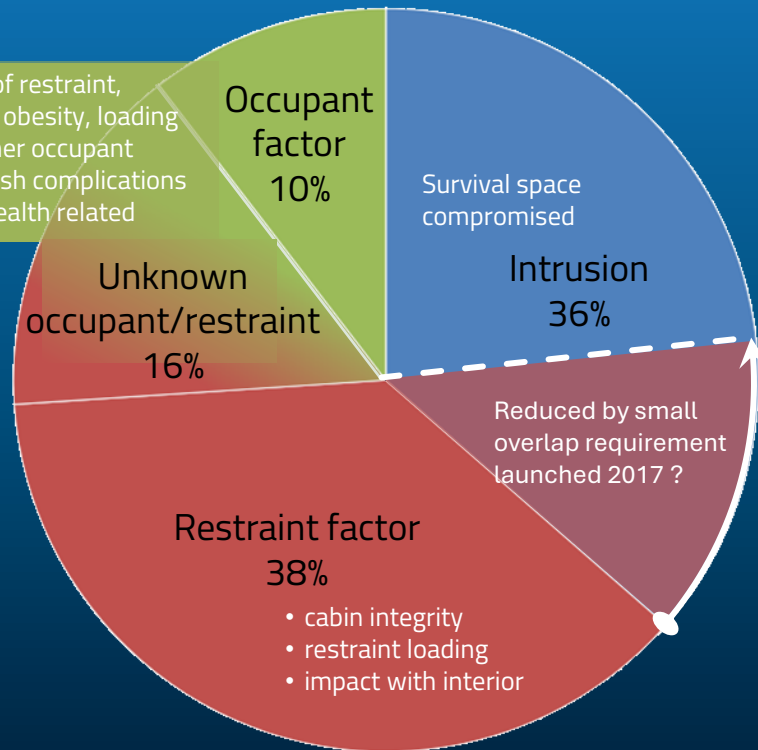
# Findings of IIHS and NHTSA

From National Automotive Sampling System Crashworthiness Data System (NASS-CDS)

- Analysis of **real-world cases** with **serious injuries** resulting from **frontal crashes** of vehicles rated good for frontal crash protection.<sup>[4]</sup> (2000-06 data from NASS-CDS)
- Further restraint system improvements may require technologies that adapt to occupant and crash circumstances.<sup>[4]</sup>

- misuse of restraint,
- extreme obesity, loading by another occupant
- post-crash complications age or health related

- The high levels of **real-world injury risk** are **not predicted by Hybrid III** (HIII) measurements taken in the IIHS moderate overlap test, ...<sup>[2]</sup>
- ... **shoulder-belt force, vehicle bumper-to-firewall distance**, or the ratio between sternum deflection and thoracic acceleration often **performed better** in predicting injury outcomes than sternum deflection alone.<sup>[2]</sup>



[2] Brumbelow ML, et. al. (2022) Predicting Real-World Thoracic Injury Using THOR and Hybrid III Crash Tests. Proceedings of IRCOBI Conference, 2022, Porto, Portugal

[4] Brumbelow ML., Zuby DS. Impact and injury patterns in frontal crashes of vehicles with good ratings for frontal crash protection. Proceedings of 21st Intl Tech Conf on the Enhanced Safety of Vehicles, 2009

# HYDRA<sup>®</sup> TORSO@SEAT

## B-PILLAR CONFIGURATION

### Test objectives:

- 3PGA test with focus on pretensioning and load limiting
- Relevant system resistance is considered by dummy interaction

### Loading parameter and settings:

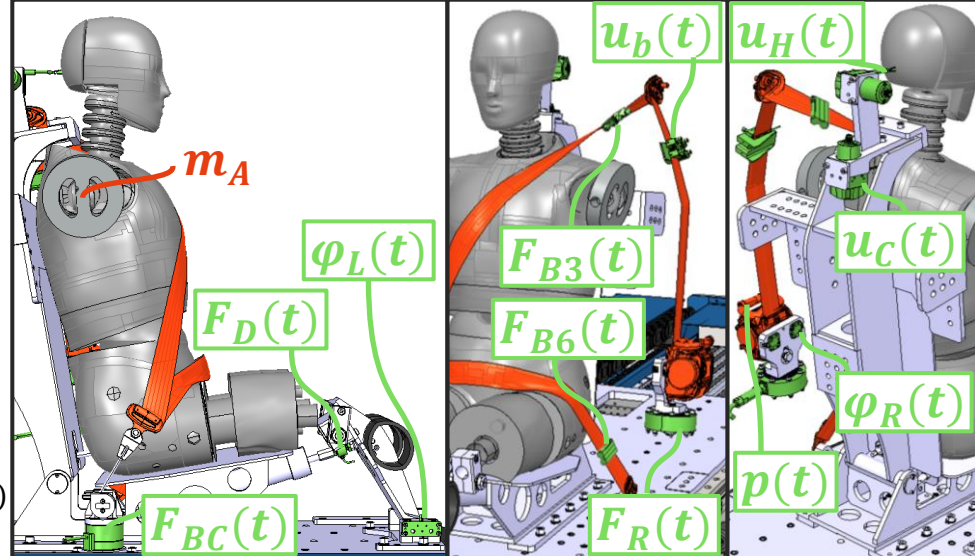
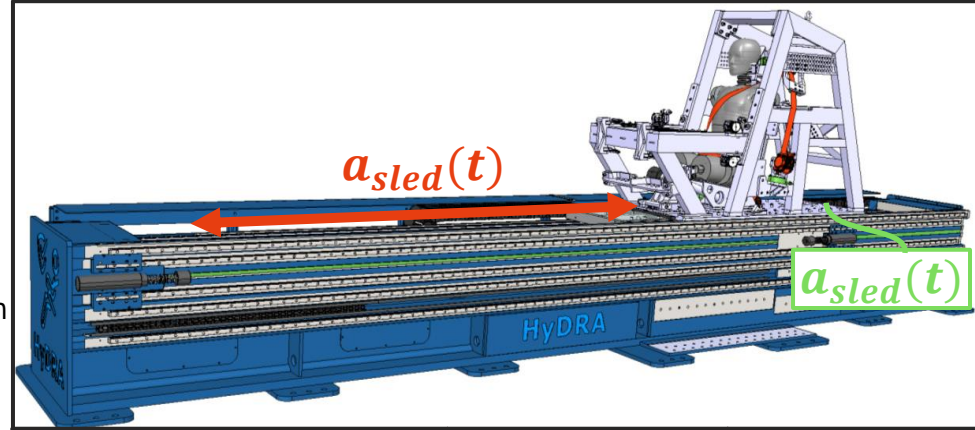
- Crash pulse  $a_{sled}(t)$
- Arm masses  $m_A$
- Damper settings (1-8)

### Component settings:

- Webbing on spool (WOS)

### Measurements:

- Belt forces  $F_{B3}(t)$  and  $F_{B6}(t)$
- Buckle forces  $F_{BC}(t)$
- Retractor force  $F_R(t)$
- Belt displacement  $u_b(t)$
- Chest and head displacement  $u_H(t)$  and  $u_C(t)$
- Damper force  $F_D(t)$
- Leg rotation angle  $\varphi_L(t)$
- Sled acceleration  $a_{sled}(t)$
- Optional: Retractor tube pressure  $p(t)$  and spool rotation  $\varphi_R(t)$
- Retractor and load limiter current



# HYDRA<sup>®</sup> MOVING FRONT SEAT FRAME

## GENERIC LOOPED

### Test objectives:

- Retractor test with focus on pretensioning and load limiting
- System resistance simulated by setup parameter to achieve similar belt pull-in and pull-out characteristics

### Loading parameter and settings:

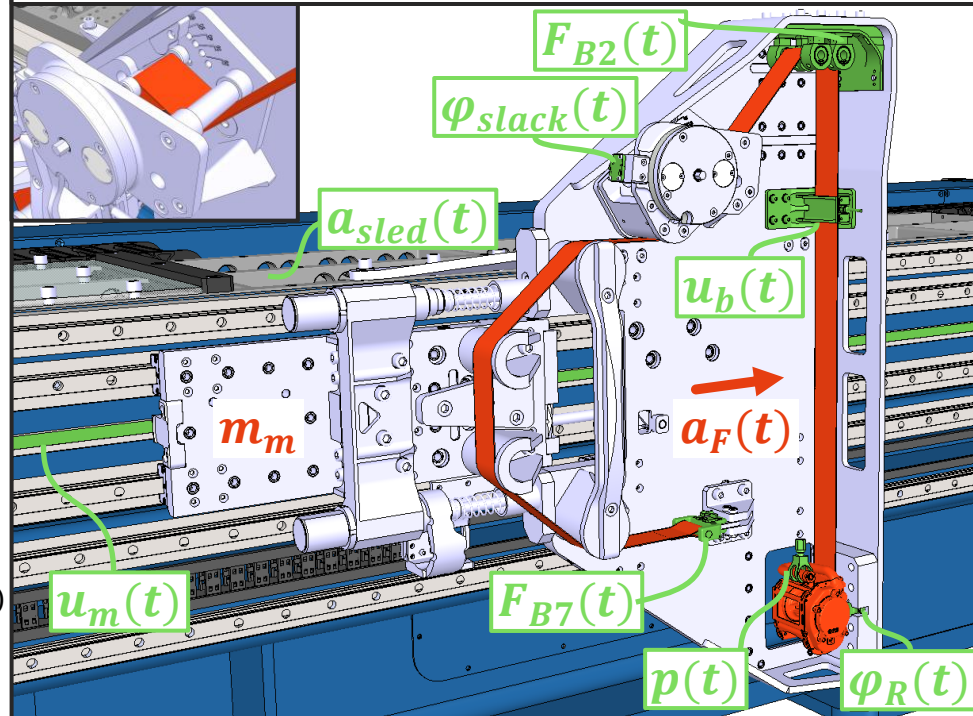
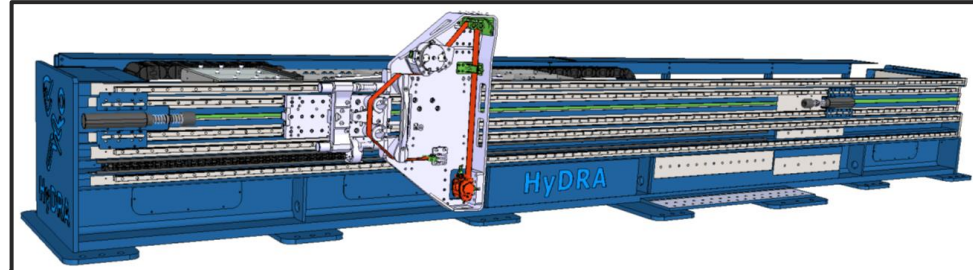
- Crash pulse  $a_F(t)$
- Free floating mass  $m_m$
- Kinematic onset

### Component settings:

- Webbing on spool (WOS)

### Measurements:

- Belt forces  $F_{B2}(t)$  and  $F_{B7}(t)$
- Belt displacement  $u_b(t)$
- Mass displacement  $u_m(t)$
- Sled acceleration  $a_{sled}(t)$
- Slack rotation  $\varphi_{slack}(t)$
- Optional: Retractor tube pressure  $p(t)$  and spool rotation  $\varphi_R(t)$
- Retractor and load limiter current



# REAL-LIFE SAFETY – FOCUS OF FUTURE NCAP & INSURANCE TESTING

## USA – NHTSA<sup>[1]</sup> / IIHS<sup>[2]</sup>

Frontal non-rollover crashes accounted for 50% of fatalities of belted

passenger-vehicle occupant in 2019 [1]. This pro-portion is highest for the newest vehicles (Fig.1),...<sup>[2]</sup>

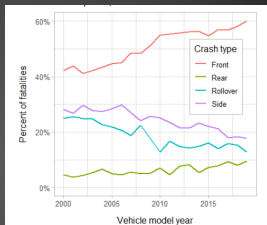


Fig. 1. 2018-2019 US fatalities of belted passenger-vehicle occupants by model year and crash type.

Improved thoracic injury protection in frontal crashes may be the single most pressing crashworthiness issue in the passenger vehicle fleet. <sup>[2]</sup>

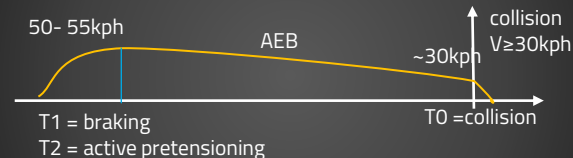
## EU - NCAP Roadmap 2030 Starting 2026

- Consider elderly
- Wider range required: 5%ile 35 kmph, 95%ile, 56 kmph
- female dummy bio fidelity, THOR 5%ile
- Virtual testing (real-life safety)

## China - CNCAP / CIASI

### 2024 Protocol

- Active Restraints
- ACR bonus point – performance in pre-braked sled test (CATARC)



- Comfort seating „0-Gravity“ draft

Adaptivity / Virtual Testing / Digital Twin / Reversible Pretensioning / Pre-Crash Validation

# 06

## Quantification of **restraint performance** including factor benchmarking

**Pulse Severity (Crashworthiness)**

**Occupant Handicap**

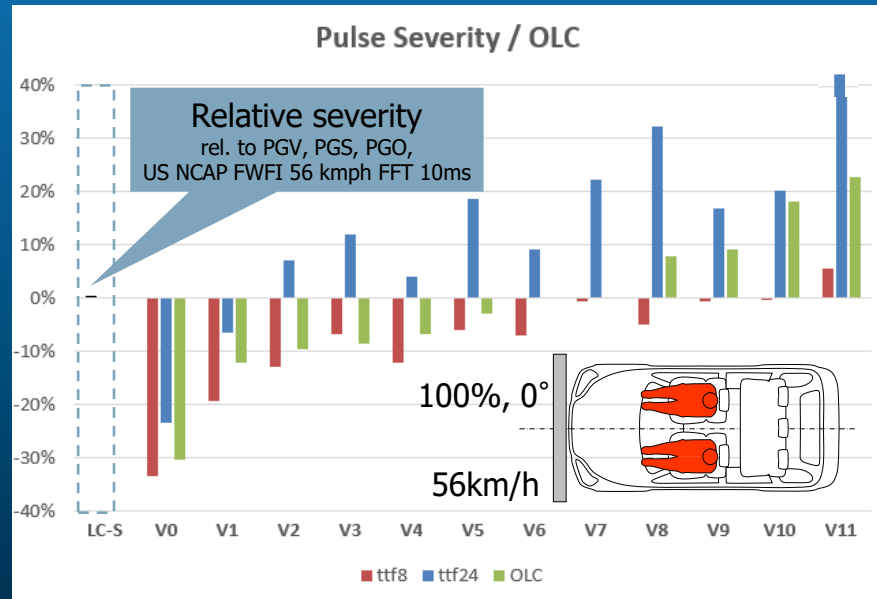
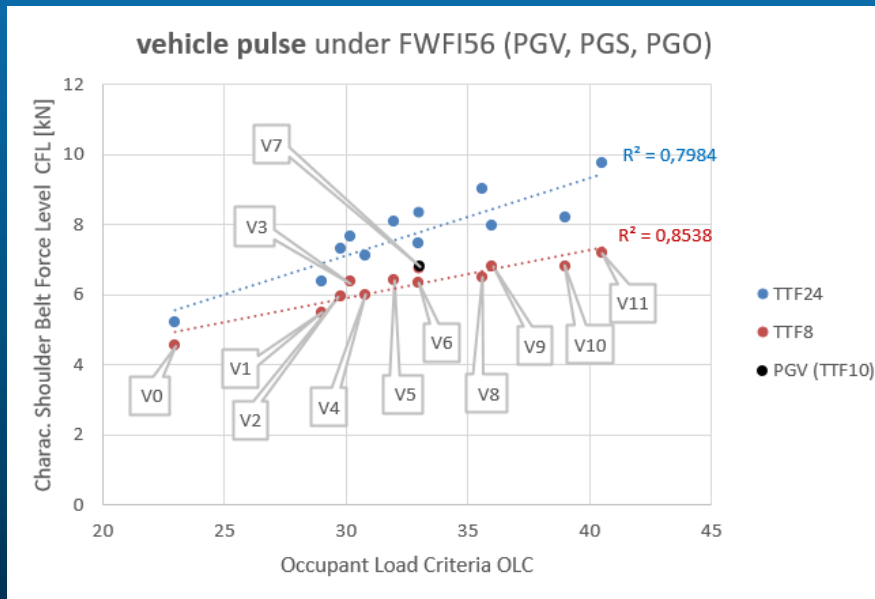
**V-Configuration Handicap**

**SBS Thoracic Load**

**specific SBS Thoracic Load (with Pre-crash activation)**

# Pulse Severity (Crashworthiness rating) with CFL

## Vehicle pulses under US NCAP FWFI (PGV config., PGS (TTF8, TTF24), PGO)

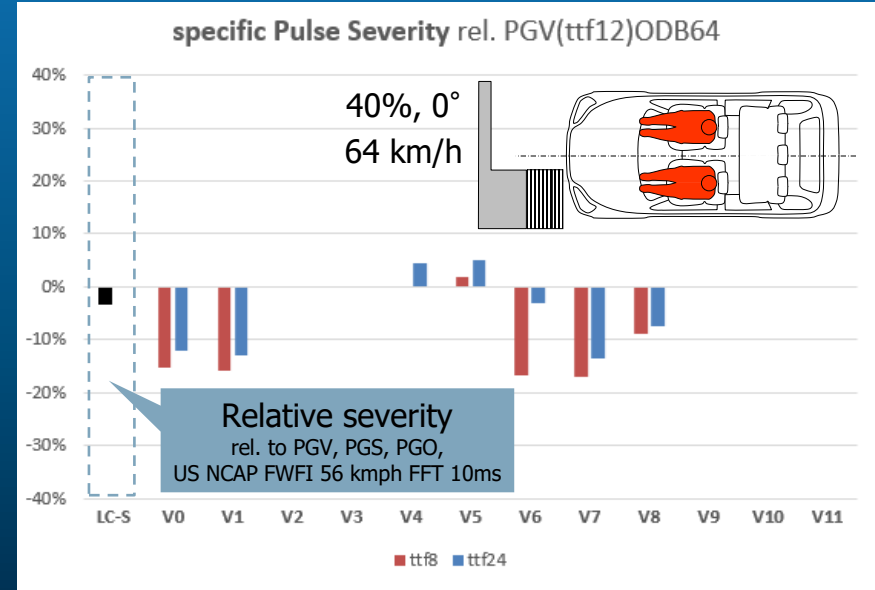
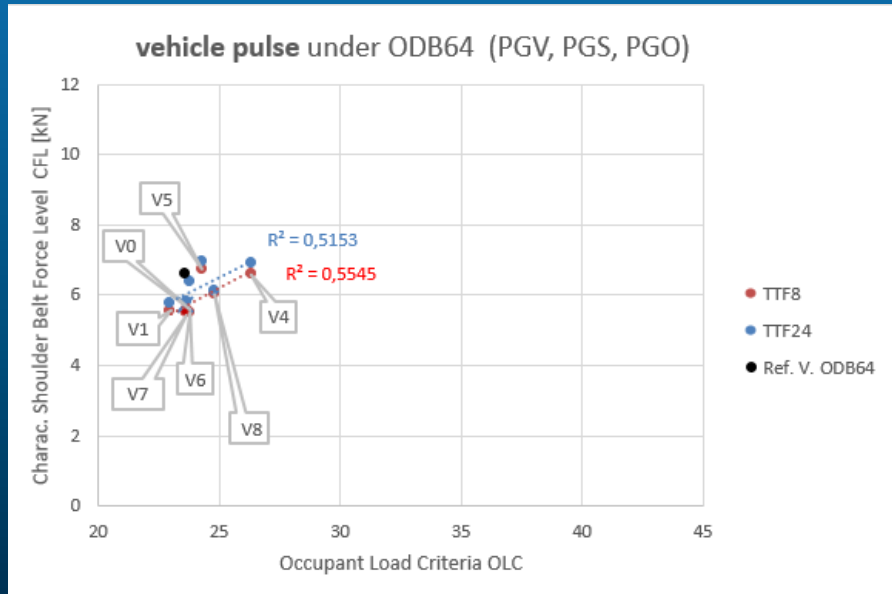


- Rough correlation between **Pulse Severity with CFL** (TTF 8ms) and pulse criterion **OLC**.
- **CFL is enriched** by ATD kinematic, TTF information and uses the **dynamic characteristics of a typical SBS** which replaces the generic assumptions used in **OLC**. Higher calculation effort results in **improved effect separation**.



# Specific Pulse Severity (Crashworthiness rating) with CFL

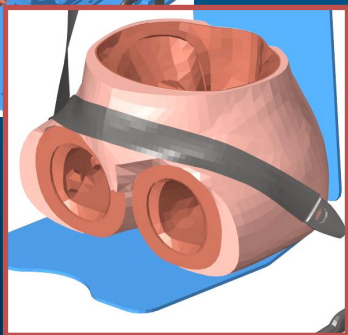
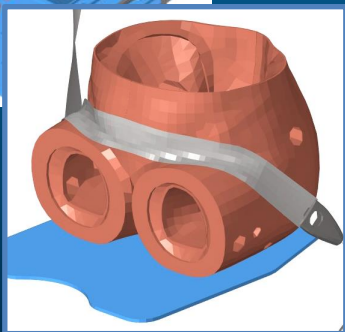
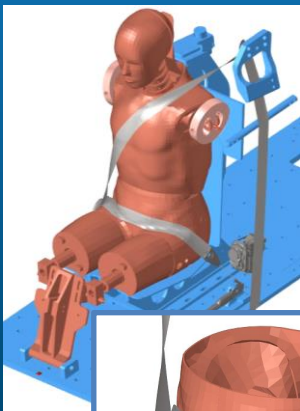
## Vehicle pulses under EU NCAP ODB (PGV config., PGS (TTF8, TTF24), PGO)



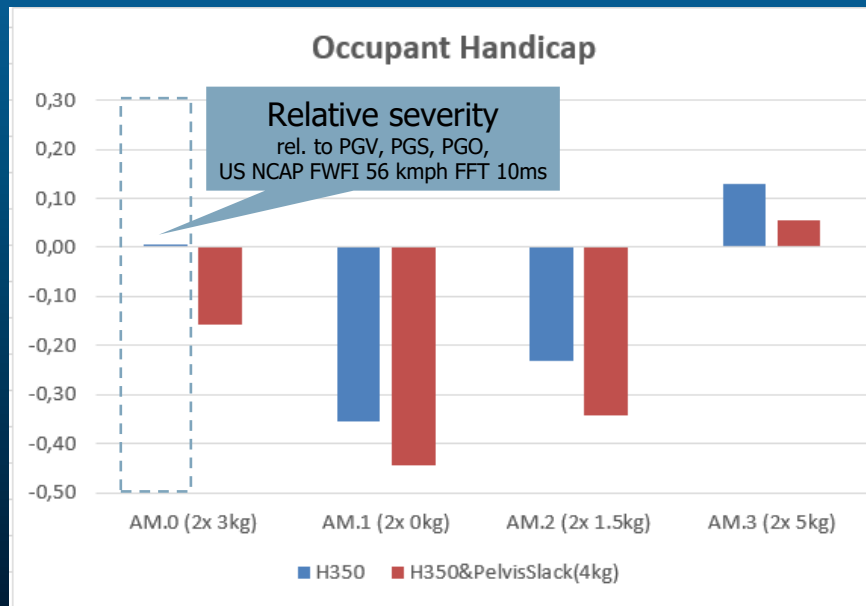
- Deformable Barrier (=crashworthiness bullet vehicle) **reduces vehicle pulse differences** in CFL and OLC metric.
- CFL for PGV FWFI56(TTF10) and ODB64(TTF12) differs only by 3%
- **LC-S:** Average CFL under FWFI56 and ODB64 similar for **TTF8:** 6.3 / 6.1 (**3%**), different for **TTF24:** 7.7 / 6.4 (**20%**)

# Occupant Handicap rating with CFL

## Pulse & TTF from PGV under US NCAP FWFI 56kmph for (PGV, PGS)



- **Occupant Handicap** grows by added mass at shoulder (0-10 kg) from **-35% to 12%**
- **Pelvis slack** (+4 kg) lowers CFL by **9-16%**



# V-Configuration Handicap / SBS Thoracic Load rating with CFL Pulse & TTF from PGV under US NCAP FWFI 56kmph for (PGS, PGO)



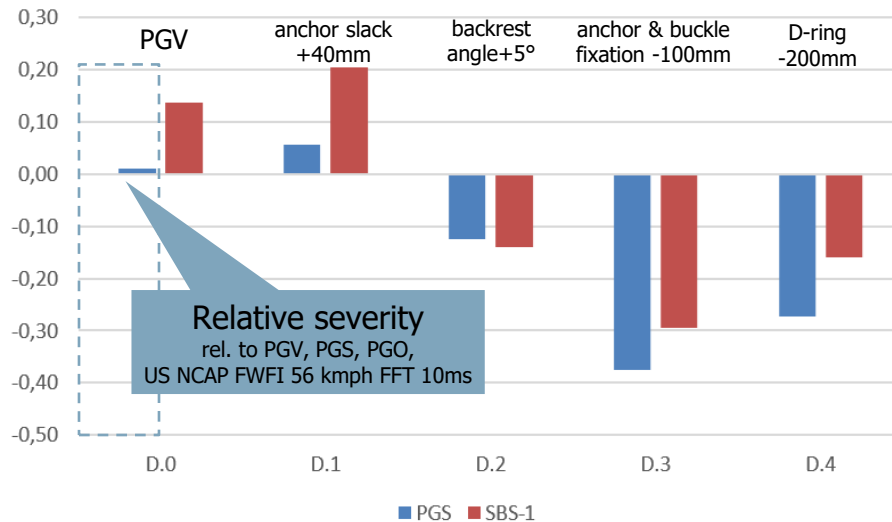
**PGS**



**SBS-1**



**V-Config. Handicap / SBS Thoracic Load**

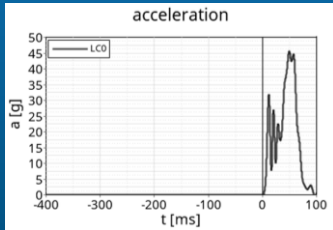


- **SBS-1** raises CFL by **14%** (SBS-1 less efficient)
- **40 mm anchor slack** raises CFL by **6%**
- **Backrest angle +5°** lowers CFL by **13%/14%**
- **Anchor & buckle fixation 100mm backwards** lowers CFL by **38%**
- **D-ring fixation 200mm backwards** lowers CFL by **27%/26%**

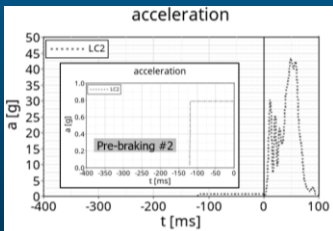
# Specific SBS Thoracic Load w. pre-crash dynamics

## Example: Variations of PGS activation

### Load Case scenario

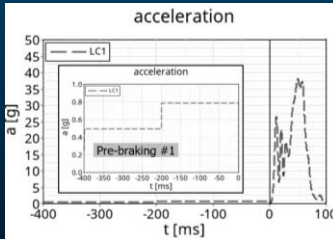


LC0



LC1

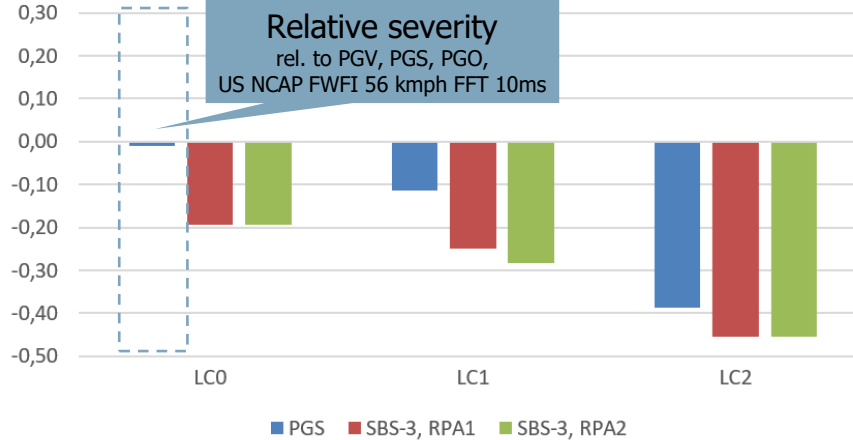
Scaling factor:  
0.94



LC2

Scaling factor:  
0.833

### specific Thoracic Load / Load Case variation



- ACR activation reduces CFL by **19% w/o braking**.
- **Pure braking** beneficial by **11%/39%**. (the longer the better)
- ACR activation reduced CFL up to **11%/14% in addition to** the effect of **short braking** and 6% in addition to long braking
- **ACR & Braking amount to 45% CFL** reduction about the effect of maximal vehicle pulse differences in the field.

### SBS activation

